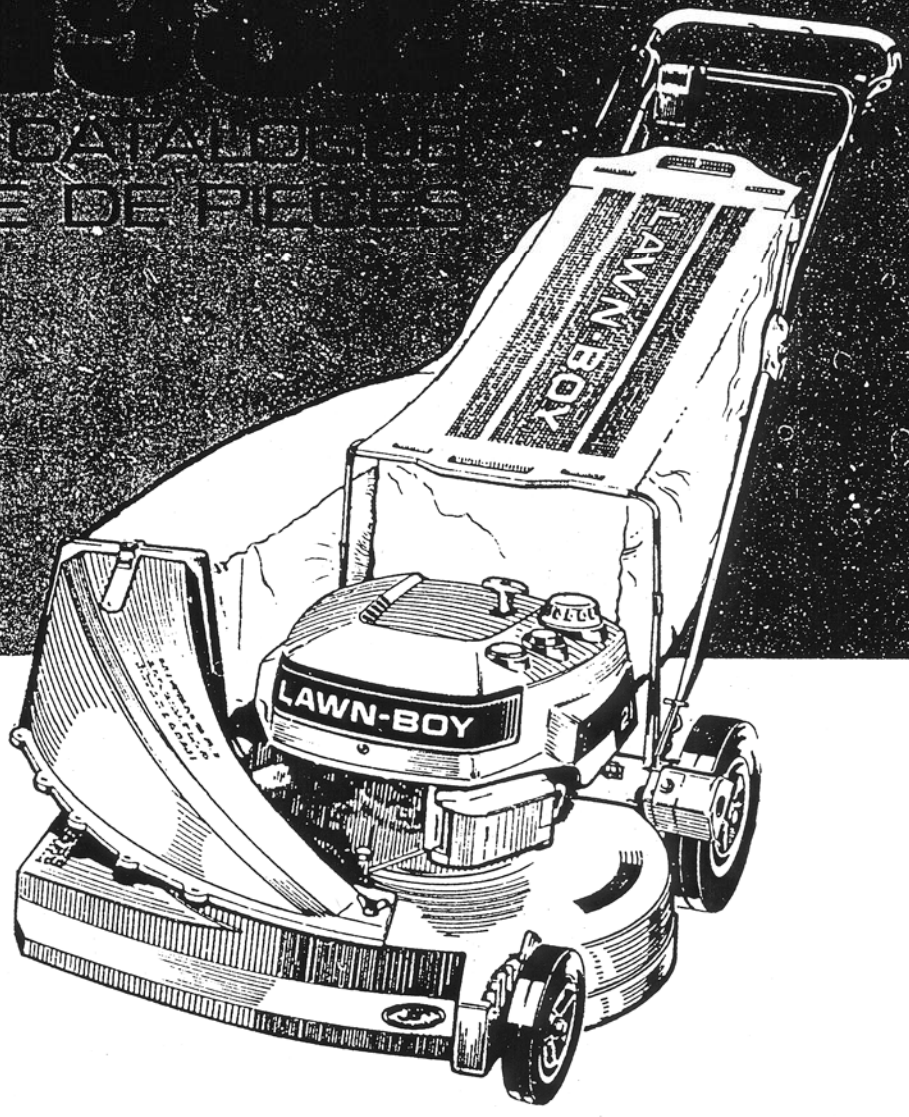
LAWN-BOY®
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1981

PARTS CATALOGUE
CATALOGUE DE PIECES



MODELS / MODELES

8237, R8238AE, 5247, 5277,
7229, R7268, 6259, 6280,
4571, 8401, 7050, 7150,
5126, 5124, 60-1618-2

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PART NUMBER 406697 NO. DE PIECE

PROTOTYPE

RELEASED Ver-1 ©Toro 2026

MOWERS

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SAFETY WARNING

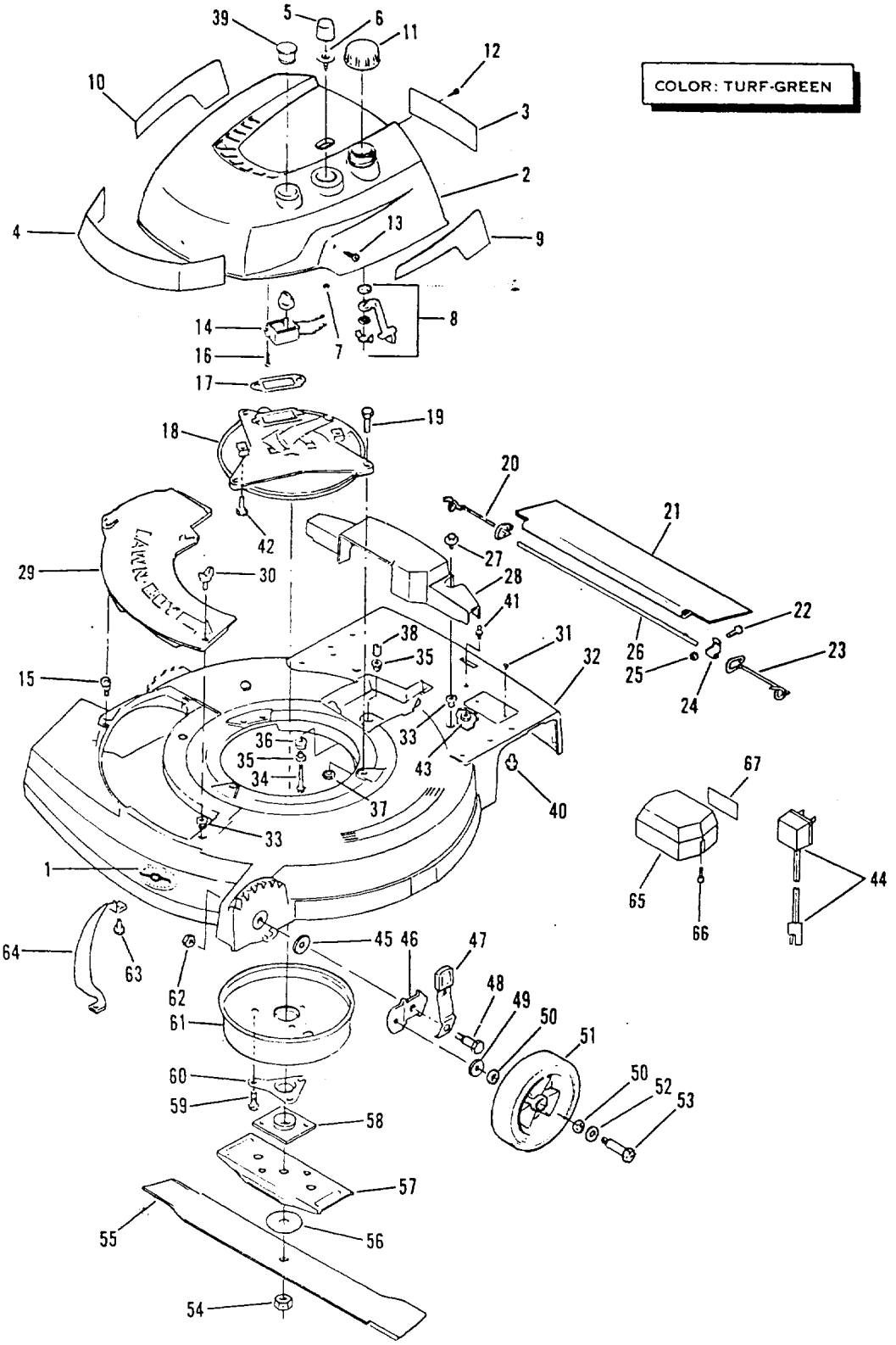
When replacement parts are required, use genuine OMC parts or parts with equivalent characteristics including type, strength and material. Failure to do so may result in product malfunction and possible injury to the operator and/or bystanders.

AVERTISSEMENT DÉ SECURITÉ

Lorsque vous remplacez des pièces, utilisez toujours des pièces de rechange d'origine OMC ou des pièces de caractéristiques équivalentes y compris type de fabrication, matériel et durabilité, sans quoi il pourrait en résulter le mauvais fonctionnement du produit avec possibilité de blessures à l'opérateur et/ou à ses passagers.

1982

DECK AND SHROUD GROUP
MODEL R8238AE - 8237



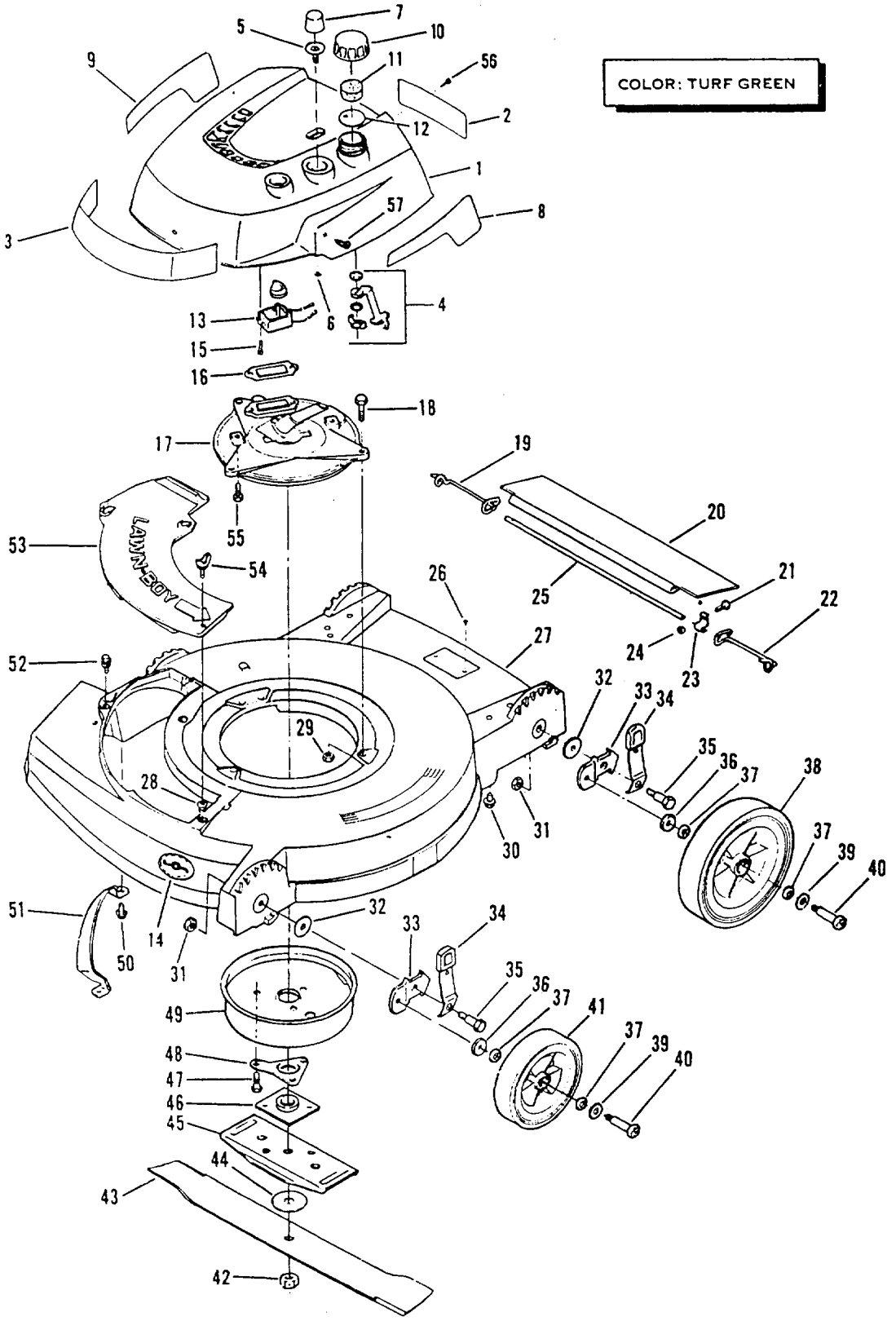
DECK AND SHROUD GROUP
MODEL R8238AE - 8237

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	607067	Safety Decal	1
2	682586	Shroud & Tank Assembly	1
3	609727	. Decal - Instructions	1
4	609865	. Decal - Lawn-Boy	1
5	611072	Bulb - Primer	1
6	607311	Base - Primer	1
7	608027	Locknut	1
8	681817	Fuel Shut-Off Assembly	1
9	609864	Decal - L.H. 21"	1
10	609863	Decal - R.H. 21"	1
11	681929	Fuel Cap	1
12	608997	Screw - Shroud to C.D. Bracket	1
13	608997	Screw - Shroud Mounting	4
* 14	682513	Switch-On-Off	1
15	607809	Screw - Sems - Plate & Chute Mtg.	2
* 16	609549	Screw	2
17	609420	Gasket-Exhaust	1
* 18	609119	Plate - Muffler	1
† 18	609534	Plate - Muffler	1
19	604862	Screw - Muffler Plate to Housing	3
20	608497	Spring - R.H.	1
21	611015	Shield - Trailing	1
22	609891	Screw	2
23	608498	Spring - L.H.	1
24	608161	Clamp	2
25	602315	Nut	2
26	608174	Rod - Trailing Shield	1
27	606452	Screw- Axle Cover Mounting	2
28	609614	Cover - Drive Axle	1
29	607560	Cover Plate	1
30	606733	Wing Screw	1
31	602175	Screw - Model Plate Mounting	2
* 32	681758	Housing	1
† 32	681761	Housing	1
33	604604	. Grommet	5
34	306832	Screw - Sems	1
35	607605	Spacer	2
36	307417	Grommet	1
37	608311	Nut - Muffler Plate to Housing	3
38	609588	Spacer	1
† 39	609652	Plug	1
40	607188	Screw - Handle Bracket to Housing	6
† 41	609034	Ball Stud - Battery Mounting	2
42	607601	Screw - Muffler Plate to Block	4
† 43	311505	Nut - Ball Stud	2
† 44	681369	Charger - Battery	1
45	608834	Washer	2
46	608833	Bracket - Wheel Height	2
47	681229	Knob & Spring Assembly	2
48	608835	Shoulder Bolt	2
49	603620	Washer	2
50	605255	Washer - Felt	4
51	679514	Wheel - Front	2
52	605256	Washer	2
53	603441	Bolt - Wheel - Front	2
54	603164	Nut - Blade	1
55	603703	Blade - 21"	1
56	605058	Washer - Blade	1
57	603541	Stiffener - Blade	1
58	677525	Collar & Plate Assembly	1
59	609471	Screw	3
60	609786	Support - Crankshaft	1
61	681614	Muffler Cover Assembly	1
62	603773	Nut	2
63	608418	Screw - Sems	2
64	608175	Toe Bar	1
† 65	681838	Battery Box & Battery Pack Assy.	1
† 66	609022	. Screw	2
† 67	610509	. Decal	1

Important Note: Painted, Plastic, Fiberglass Replacement parts or wheels may not always be available in matching colours.

* Manual Start Models Only
† Electric Start Models Only

DECK AND SHROUD GROUP
MODELS: R7268, 7229, 5277, 5247

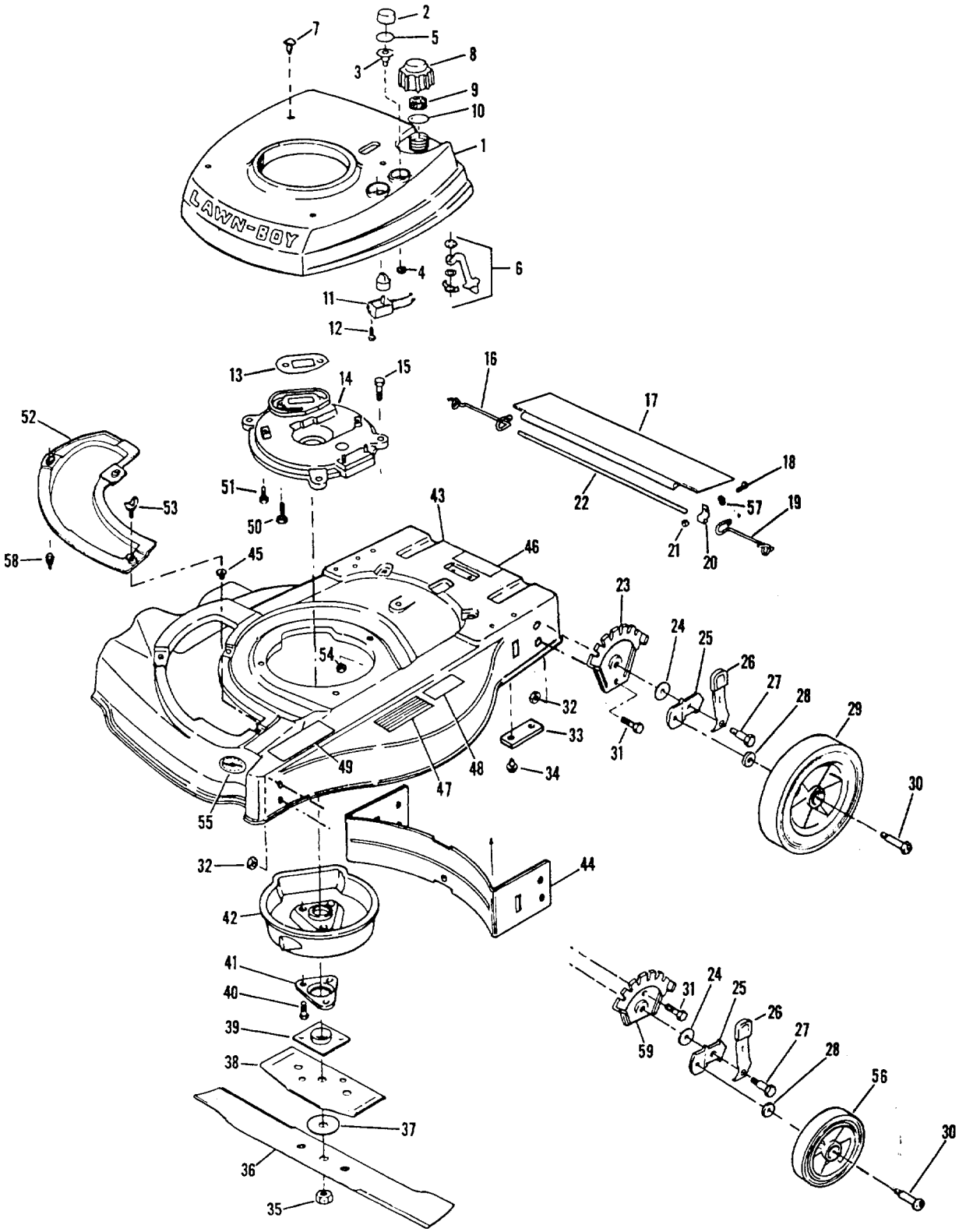


DECK AND SHROUD GROUP
MODELS: R7268, 7229, 5277, 5247

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682586	Shroud & Tank Assembly	1
2	609727	. Decal - Instruction	1
3	609865	. Decal - Lawn-Boy	1
4	681817	. Fuel Shut-Off Assembly	1
5	607311	. Base - Primer	1
6	608027	. Locknut	1
7	611072	. Bulb - Primer	1
8	609862	. Decal - L.H. 19"	1
8	609860	. Decal - L.H. 21"	1
9	609861	. Decal - L.H. 19"	1
9	609859	. Decal - R.H. 21"	1
10	679456	Fuel Cap	1
11	609150	. Baffle	1
12	607213	. Gasket	1
13	682513	Switch-On-Off	1
14	607067	Safety Decal	1
15	609549	Screw	2
16	609420	Gasket - Exhaust	1
17	609119	Plate - Muffler	1
18	604862	Screw - Muffler Plate to Hsg.	3
19	608497	Spring - R.H.	1
* 20	611014	Shield - Trailing 19"	1
† 20	611015	Shield - Trailing 21"	1
21	609891	Screw	2
22	608498	Spring - L.H.	1
23	608161	Clamp	2
24	602315	Nut	2
* 25	608160	Rod - Trailing Shield 19"	1
† 25	608174	Rod - Trailing Shield 21"	1
26	602175	Screw - Model Plate Mtg.	2
* 27	681759	Housing - 19"	1
† 27	681760	Housing - 21"	1
28	604604	. Grommet	3
29	608311	Nut - Muffler Plate to Hsg.	3
30	607188	Screw - Handle Bracket to Hsg.	4
31	603773	Nut	4
32	608834	Washer	4
33	608833	Bracket - Wheel Height Adj.	4
34	681229	Knob & Spring Assembly	4
35	608835	Shoulder Bolt	4
36	603620	Washer	4
37	605255	Washer - Felt	8
38	682570	Wheel - Rear	2
39	605256	Washer	4
40	610178	Bolt - Wheel	4
41	682569	Wheel - Front	2
42	603164	Nut - Blade	1
* 43	603409	Blade - 19"	1
† 43	603703	Blade - 21"	1
† 44	605058	Washer - Blade	1
45	603541	Stiffener - Blade	1
46	677525	Collar & Plate Assembly	1
47	609471	Screw	3
48	609786	Support - Crankshaft	1
49	681614	Muffler Cover Assembly	1
50	608418	Screw Sems	2
* 51	608159	Toe Bar - 19"	1
† 51	608175	Toe Bar - 21"	1
52	607809	Screw - Sems - Plate & Chute Mtg.	2
53	607560	Cover Plate	1
54	606733	Wing Screw	1
55	607601	Screw - Muffler Plate to Block	4
56	608997	Screw - Shroud to C.D. Bracket	1
57	609947	Screw - Shroud Mounting	3

* 19" Models Only
† 21" Models Only
Important Note: Painted, Plastic, Fiberglass Replacement parts or wheels may not always be available in matching colours.

DECK AND SHROUD GROUP
MODELS: 7050, 7150

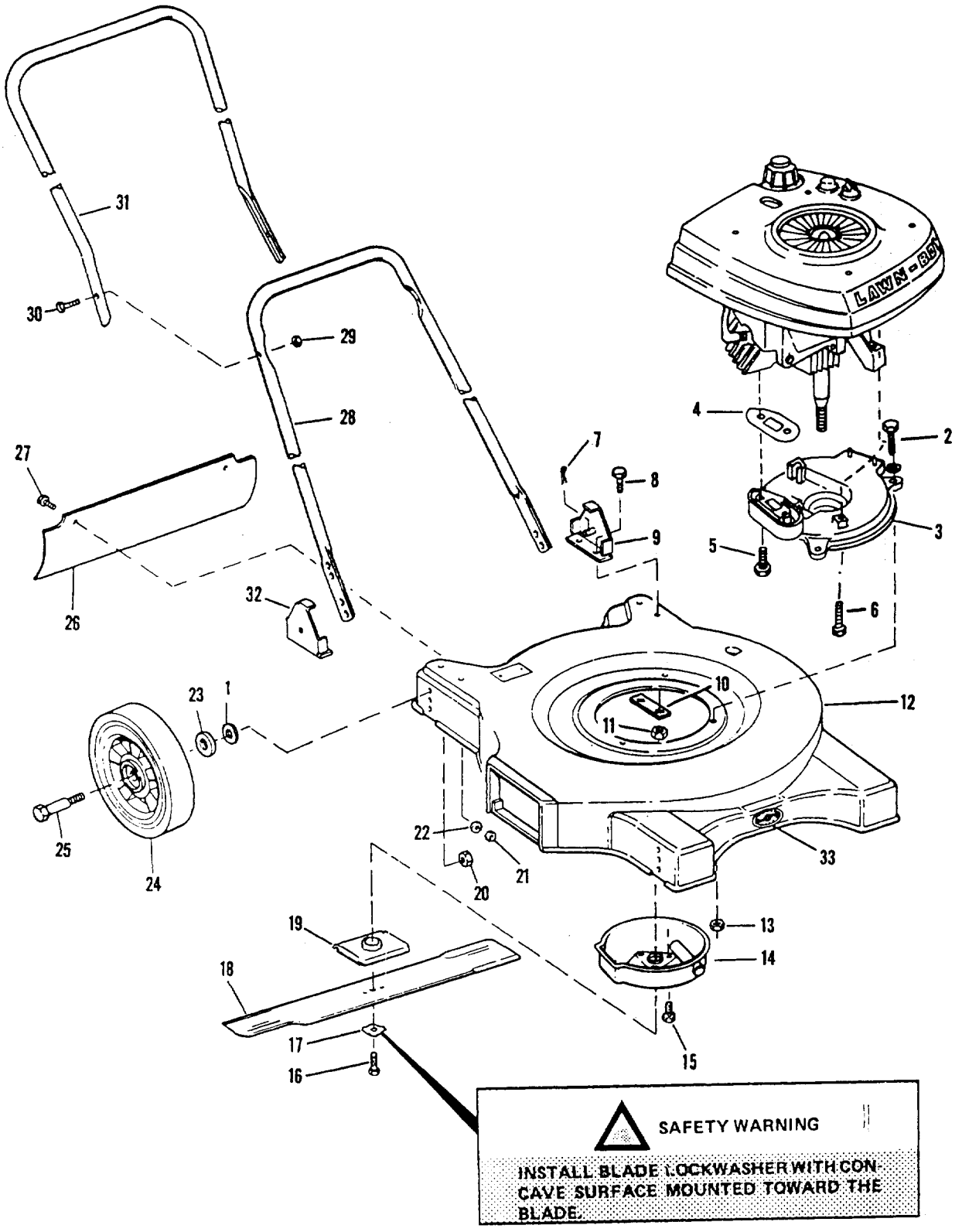


DECK AND SHROUD GROUP
MODELS: 7050, 7150

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682575	Shroud & Tank Assembly	1	31	610039	Screw- Plate Height Adj.	2
2	611088	. Bulb-Primer	1	32	603773	Nut-Back-up Plate & Adj. Brkt.	8
3	607311	. Base-Primer	1	33	610828	Spacer-Handle Brkt. Screw	2
4	608027	. Locknut	1	34	607188	Screw-Handle Brkt. to Hsg.	4
5	611114	. Filter	1	35	603164	Nut-Blade	1
6	682526	Fuel Shut-off Assembly	1	36	603773	Blade	1
7	608997	Screw	6	37	605058	Washer-Blade	1
8	679456	Fuel Cap	1	38	603541	Stiffener-Blade	1
9	609150	. Baffle	1	39	677525	Collar & Plate Assy.	1
10	607213	. Gasket	1	40	609471	Screw	3
11	682513	Switch-On-Off	1	41	609980	Support-Crankshaft	1
12	609549	Screw	2	42	681902	Muffler Cover Assy.	1
13	610367	Gasket-Exhaust	1	43	682421	Housing	1
14	609989	Plate-Muffler	1	44	610825	. Baffle	1
15	604862	Screw-Muffler Plate to Hsg.	3	45	604604	. Grommet	1
16	608497	Spring - R.H.	1	46	610371	. Decal-Caution	1
17	610144	Shield-Trailing	1	47	609961	. Pad-Starting	1
18	609891	Screw	2	48	610369	. Decal-Starting Pad	1
19	608498	Spring - L.H.	1	49	610370	. Decal-Discharge Area	1
20	608382	Clamp	2	50	607601	Screw-Muffler Plate to Block	2
21	602315	Nut	2	51	609994	Screw-Muffler Plate to Block	2
22	610143	Rod-Trailing Shield	1	52	607560	Cover Plate	1
23	610142	Plate-Height Adj. Rear	2	53	606733	Wing Screw	1
24	608834	Washer	4	54	608311	Nut-Muffler Plate to Hsg.	3
25	608833	Bracket-Wheel Height Adj.	4	55	607067	Decal-Safety	1
26	681903	Knob & Spring Assy.	4	56	682569	Wheel-Front	2
27	608835	Shoulder Bolt	4	57	610566	Washer	2
28	603620	Washer	4	58	607809	Screw-Sems-Plate & Chute Mtg.	2
29	682570	Wheel - Rear	2	59	610826	Plate-Height Adj. Front	2
30	610178	Bolt - Wheel	4				

Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

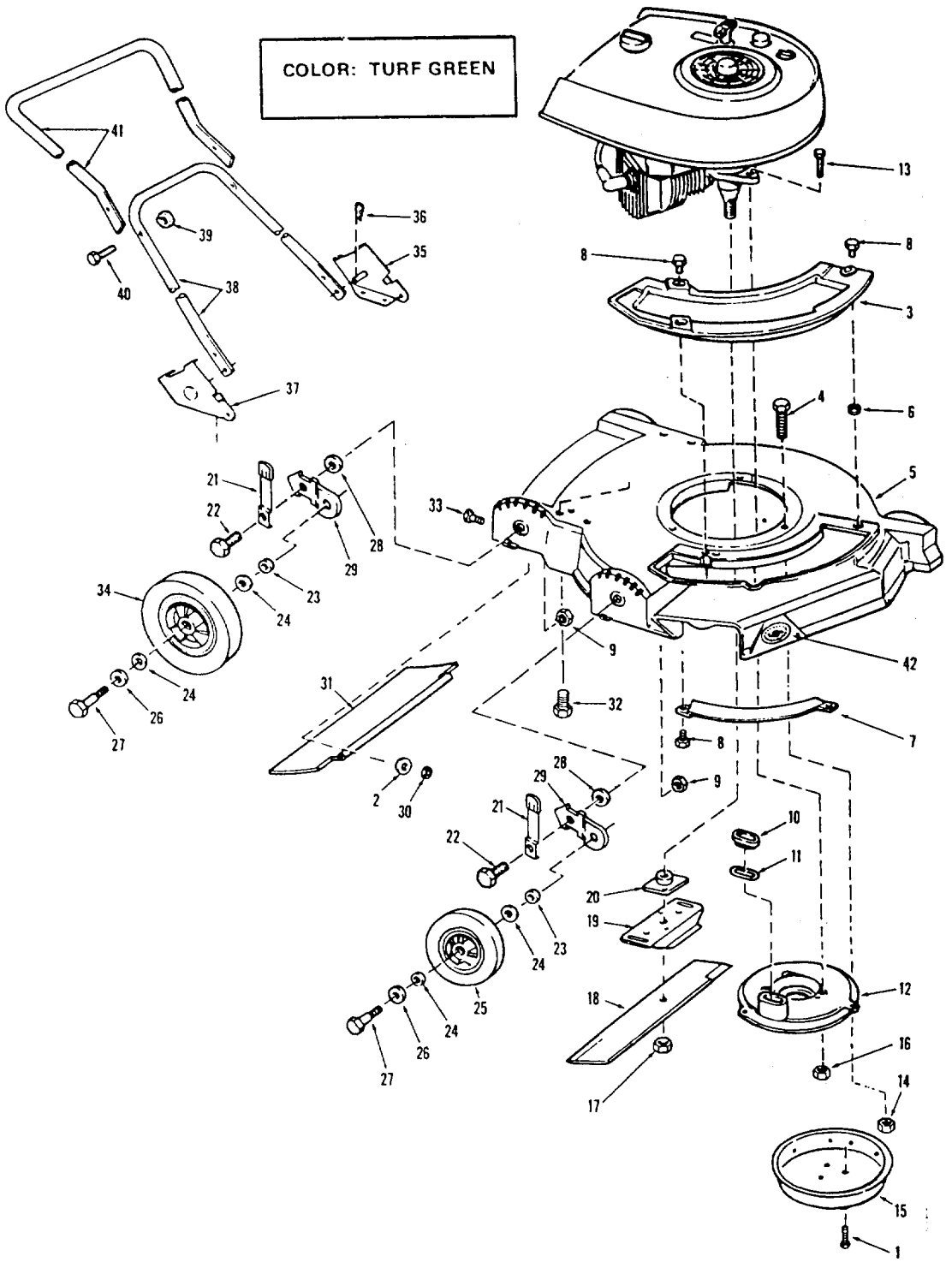
DECK, SHROUD AND HANDLE GROUP
MODEL 5126



DECK, SHROUD AND HANDLE GROUP
MODEL 5126

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	603620	Washer-Wheels	4	18	610111	Blade	1
2	604862	Screw-Muffler Plate to Hsg.	3	19	681937	Stiffener-Blade	1
3	609989	Muffler Plate	1	20	603773	Nut-Wheel	4
4	610367	Gasket-Exhaust	1	21	602315	Nut-Shield Mounting	2
5	607601	Screw Muffler Plate to Cylinder	2	22	203622	Washer	2
6	609994	Screw Muffler Plate to Cylinder	2	23	610361	Washer-Wheel	2
7	605803	Hair Pin	2	24	681935	Wheel	4
8	607188	Bolt-Bracket Mounting	4	25	610178	Bolt-Wheel	4
9	681778	Bracket L.H.	1	26	610110	Shield-Trailing	1
10	610828	Plate	2	27	306419	Bolt-Shield	2
11	608311	Nut-Bracket Mounting	4	28	611113	Handle-Bottom	1
12	682576	Housing	1	29	602315	Nut-Handle	2
13	608311	Nut-Muffler Mounting	3	30	609892	Bolt-Handle	2
14	681902	Muffler-Bottom Half	1	31	609935	Handle-Top	1
15	609471	Bolt-Muffler	3	32	681779	Bracket R.H.	1
16	610116	Bolt-Blade	1	33	607067	Decal-Safety	1
17	605339	Lockwasher-Blade	1				

DECK AND HANDLE GROUP
MODEL 5124



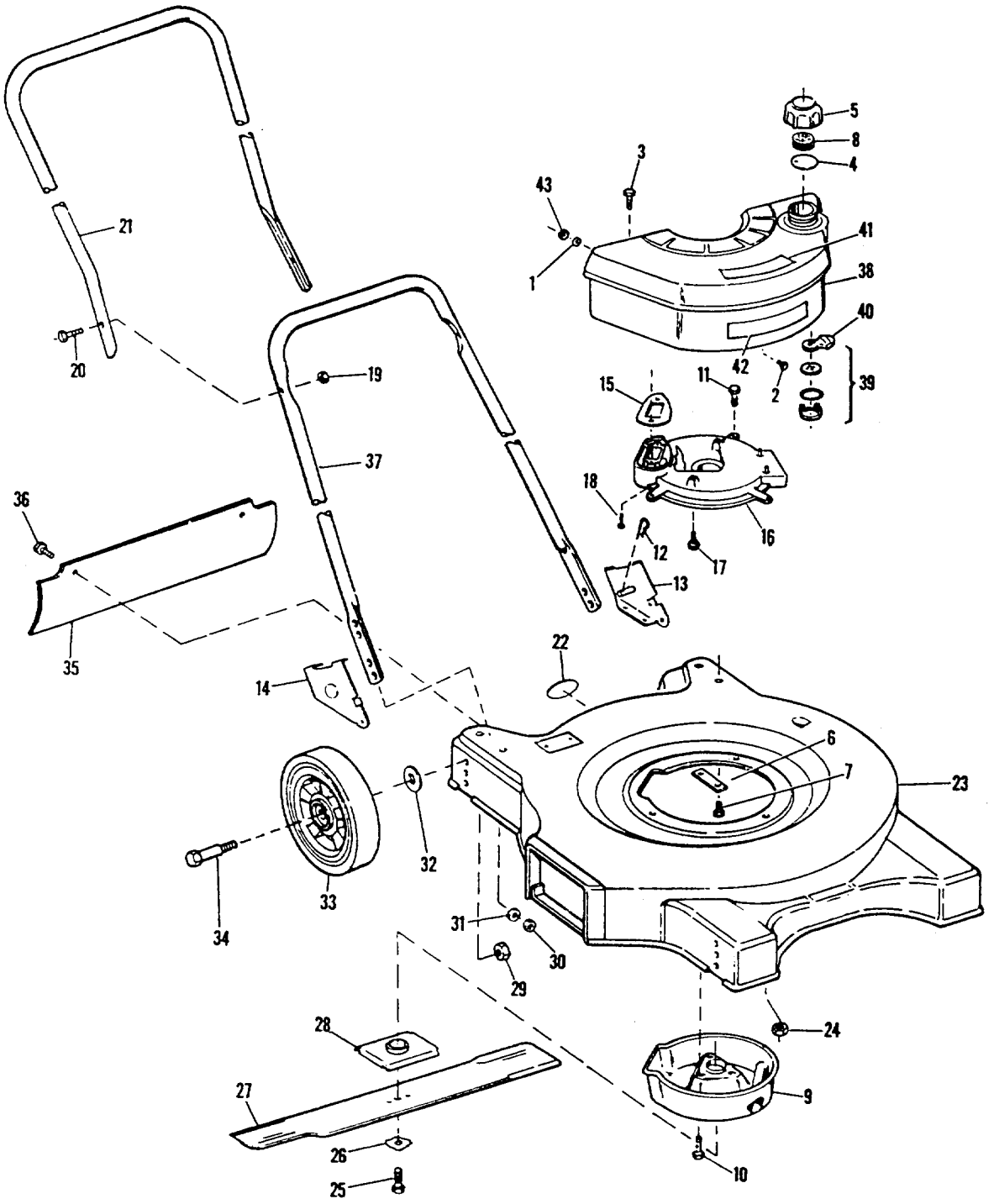
DECK AND HANDLE GROUP
MODEL 5124

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	608813	Bolt Muffler	3	24	605255	Felt Washer	8
2	703622	Washer	2	25	679514	Wheel and Tire Assembly - 6"	2
3	607560	Cover - Chute Opening	1	26	605256	Washer - Wheel Bolt Head	4
4	607601	Screw - Muffler Plate to Housing	3	27	603441	Bolt - Shoulder, Wheel	4
5	681759	Housing Assembly	1	28	608834	Washer - Wheel Bracket Mtg.	4
6	604604	Grommet	3	29	608833	Wheel Height Adj. Bracket	4
7	608159	Toe Bar	1	30	602315	Nut	2
8	608418	Screw	5	31	609564	Shield	1
9	603773	Nut	4	32	607188	Screw - Handle Bracket	4
10	602717	Sleeve - Muffler Gasket	1	33	306487	Screw	2
†11	604624	Gasket - Exhaust	1	34	679515	Wheel and Tire Assembly - 8"	2
12	609628	Muffler Plate Assembly	1	35	681778	Bracket - Handle, Left	1
13	603014	Screw	3	36	605803	Hairpin	2
14	608311	Nut - Nylok	3	37	681779	Bracket - Handle, Right	1
15	608811	Muffler Cover	1	38	611113	Handle - Bottom	1
16	608311	Nut - Muffler	3	39	602315	Nut - Handle	2
17	603164	Nut - Blade	1	40	609892	Screw - Handle	2
18	603409	Blade	1	41	609935	Handle and Grip Assembly - Top	1
19	603541	Stiffener - Blade	1	42	607067	Safety Decal	1
20	677525	Collar and Plate Assembly	1				
21	681229	Knob and Spring Assembly	4				
22	608835	Bolt-Wheel Bracket to Knob and Spring Assembly	4				
23	603620	Washer	4				

† Gasket Set - 678071

Note No. 1 Painted, plastic, fiberglass replacement parts or wheels may not always be available in matching colors.

DECK AND HANDLE GROUP
MODEL 60-1618-2

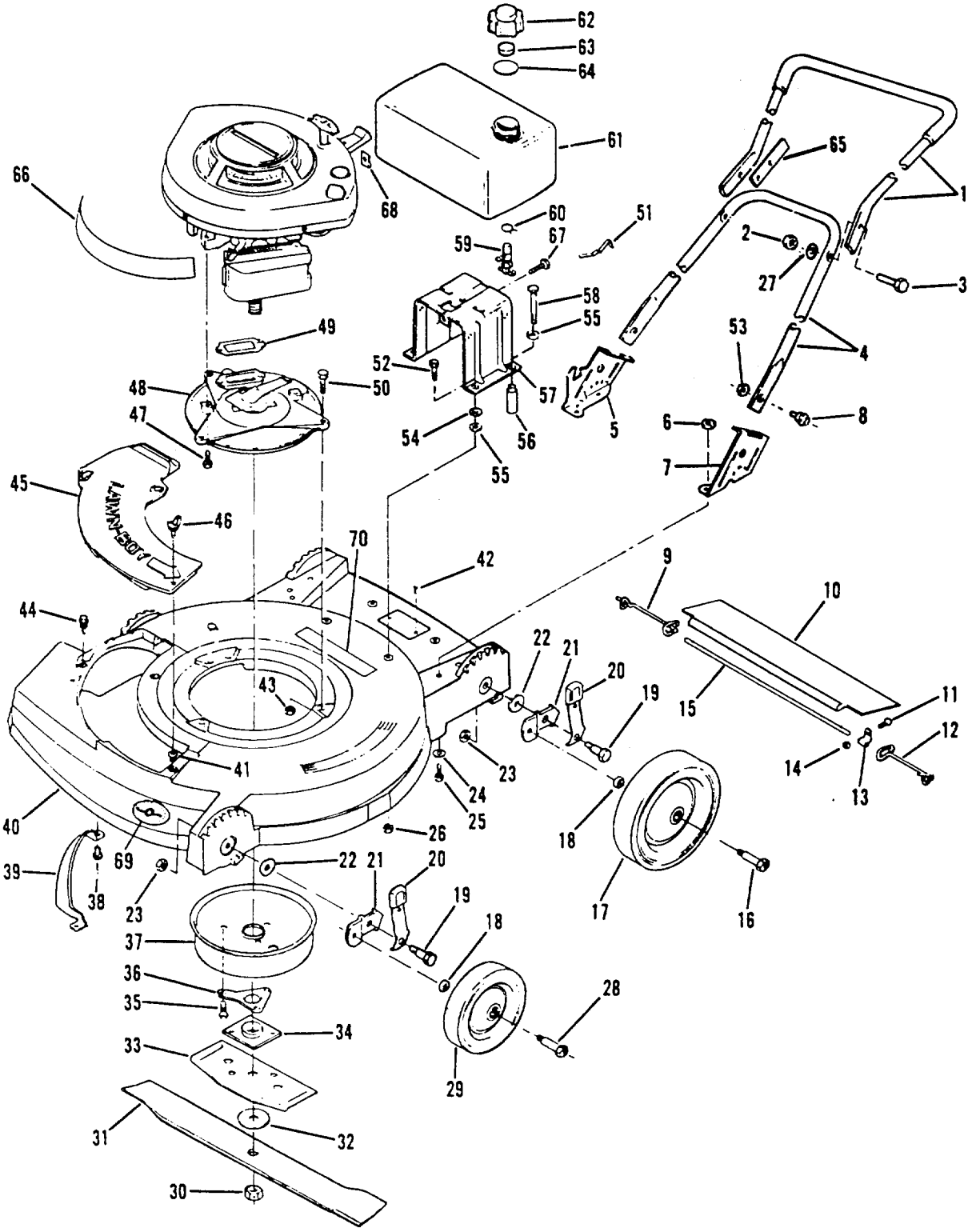


DECK, SHROUD AND HANDLE GROUP
MODEL 60-1618-2

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	609742		1	23	682656		1
2	607526		1	24	608311		3
3	609808		2	25	610116		1
4	607213		1	26	605339		1
5	679456		1	27	610111		1
6	610828		2	28	681937		1
7	607188		4	29	603773		4
8	609150		1	30	602315		2
9	681902		1	31	203622		2
10	609471		3	32	603620		4
11	604862		3	33	682655		4
12	605803		2	34	610178		4
13	681778		1	35	610110		1
14	681779		1	36	306419		2
15	610367		1	37	611161		1
16	609989		1	38	682653		1
17	609994		2	39	.681818		1
18	607601		2	40	..611157		1
19	602315		2	41	.611158		1
20	609892		2	42	.611185		1
21	611162		1	43	307999		1
22	607067		1				

. Included in assembly/Incluse dans l'ensemble

DECK, GAS TANK AND HANDLE GROUP
MODEL 6259



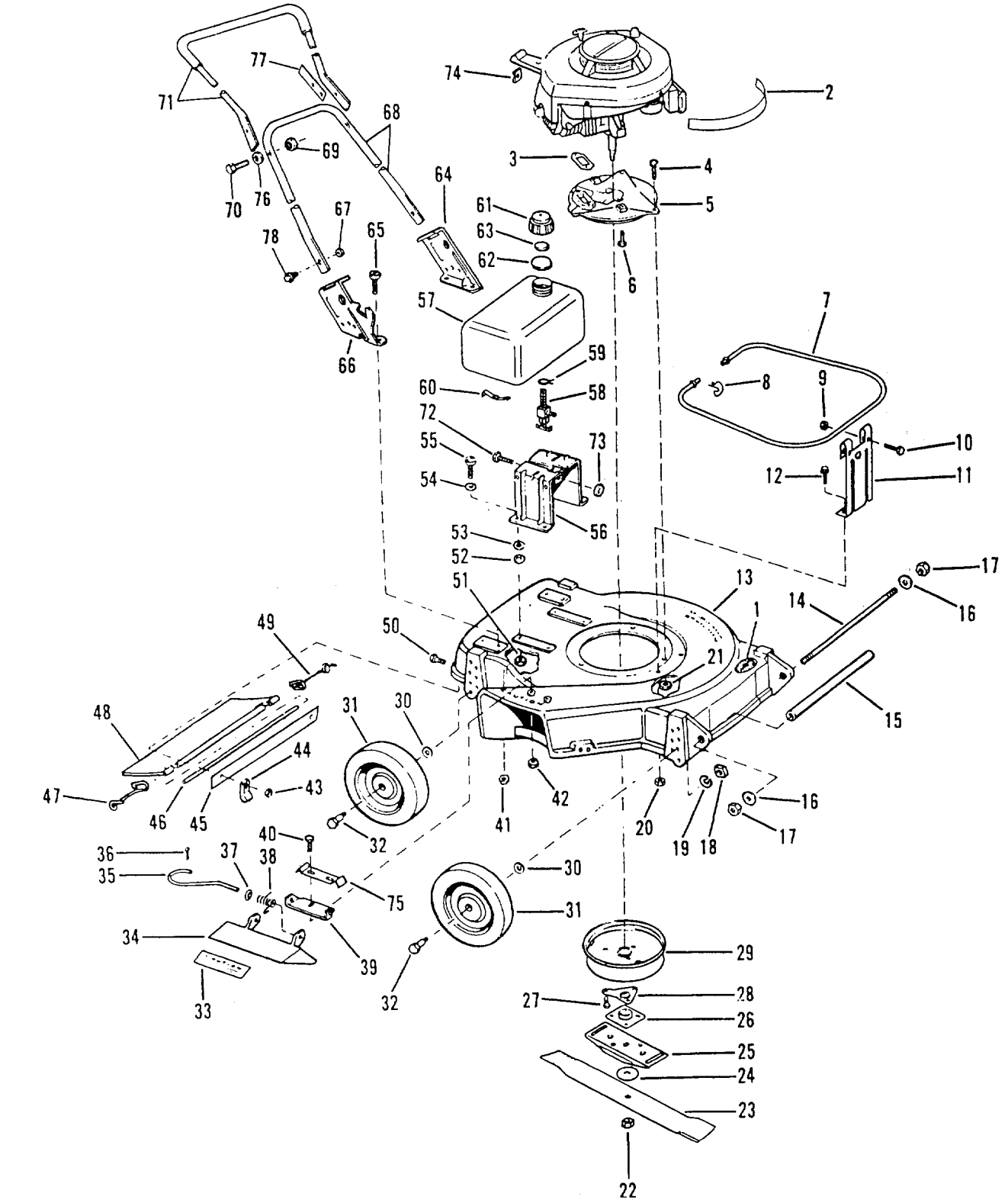
DECK, GAS TANK AND HANDLE GROUP
MODEL 6259

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682268	Top Handle & Grip Assembly	1	36	609786	Support - Crankshaft	1
2	602315	Nut - Handle Bracket	4	37	681614	Muffler Cover Assembly	1
3	610359	Screw - Handle	4	38	608418	Screw - Sems	2
4	610575	Handle - Bottom & Pin Assy.	1	39	608175	Toe Bar	1
5	610350	Handle Bracket - R.H.	1	40	682100	Housing - 21"	1
6	608311	Nut - Handle Bracket	4	41	604604	. Grommet	3
7	610353	Handle Bracket - L.H.	1	42	602175	Screw - Model Plate	2
8	610357	Bolt Handle to Handle Brkt.	2	43	608311	Nut - Muffler Plate to Hsg.	3
9	608497	Spring - R.H.	1	44	607809	Screw - Sems - Plate Mounting	2
10	611016	Shield - Trailing	1	45	607560	Cover Plate	1
11	609891	Screw - Clamp	2	46	606733	Wing Screw	1
12	608498	Spring - L.H.	1	47	607601	Screw - Muffler Plate to Block	4
13	608161	Clamp	2	48	609119	Plate - Muffler	1
14	602315	Nut	2	49	609420	Gasket - Exhaust	1
15	608174	Rod - Trailing Shield	1	50	604862	Screw - Muffler Plate to Hsg.	3
16	603567	Bolt - Rear Wheel	2	51	609830	Spring - Fuel Tank Mounting	2
17	678406	Wheel & Tire Assy. - Rear	2	52	609763	Screw	2
18	603620	Washer - Wheel Bolt	4	53	610358	Nut - Handle to Handle Brkt.	2
19	608835	Shoulder Bolt	4	54	604995	Grommet - Tank Mounting	4
20	681229	Knob & Spring Assembly	4	55	602945	Washer - Tank Mounting	4
21	608833	Bracket - Wheel Height Adj.	4	56	609762	Spacer - Fuel Tank Mounting	2
22	608834	Washer	4	57	609747	Bracket - Fuel Tank	1
23	603773	Nut	4	58	606144	Bolt - Tank Mounting	2
24	609923	Washer - Handle Brkt. Mounting	4	59	677052	Shut-Off Valve & Screen	1
25	610356	Bolt - Handle Brkt. to Housing	4	60	312387	Clamp	1
26	602315	Nut - Tank Mounting	4	61	609829	Fuel Tank	1
27	609739	Washer - Handle	2	62	679456	Fuel Cap	1
28	610178	Bolt - Front Wheel	2	63	607213	. Gasket	1
29	678513	Wheel & Tire Assembly - 6"	2	64	609150	. Baffle	1
30	603164	Nut - Blade	1	65	610024	Isolator - Handle	2
31	603703	Blade - 21"	1	66	610520	Decal - Lawn-Boy	1
32	605058	Washer - Blade	1	67	602192	Screw - Tank Brkt. to C.D. Brkt.	1
33	603541	Stiffener - Blade	1	68	609900	Speednut - C.D. Bracket	1
34	677525	Collar & Plate Assembly	1	69	607067	Safety Decal	1
35	609471	Screw	3	70	606903	Decal Heavy Duty	1

Important Note: Painted, plastic, fiberglass replacement parts or wheels may not always be available in matching colours.

DECK, GAS TANK AND HANDLE GROUP
MODEL 6280

COLOR: TURF GREEN, BLACK AND ORANGE

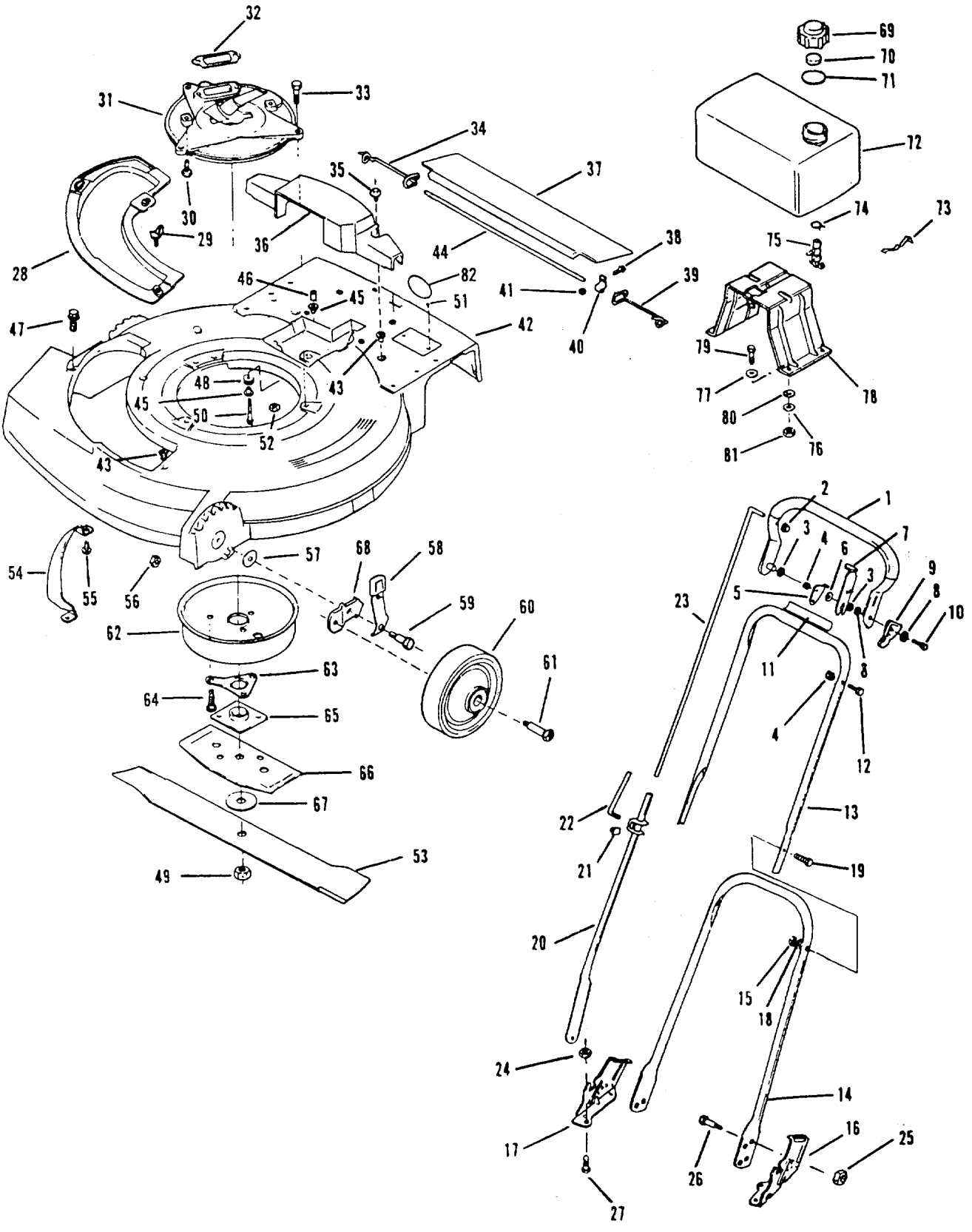


DECK, GAS TANK AND HANDLE GROUP
MODEL 6280

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	607067	Safety Decal	1	41	608311	Nut-Handle Bracket Mtg.	4
2	609868	Decal - Lawn-Boy	1	42	602315	Nut-Deflector Mtg.	2
3	609420	Gasket - Exhaust	1	43	602315	Nut - Rod Clamp Screw	2
4	609759	Screw - Muffler Plate to Hsg.	3	44	608382	Clamp	2
5	609119	Plate - Muffler.	1	45	608376	Extension	1
6	607601	Screw - Muffler Plate to Block	4	46	608189	Bar	1
7	609748	Guard - Engine	1	47	608497	Spring - R.H.	1
8	319808	Clip - Engine Guard	2	48	608869	Shield - Trailing.	1
9	602315	Nut.	2	49	608498	Spring - L.H..	1
10	609925	Screw - Guard to Support	2	50	609924	Screw	2
11	610425	Support - Guard	1	51	602315	Nut.	4
12	609925	Screw - Support to Hsg.	2	52	602945	Washer	4
13	682099	Housing & Bar Assy.	1	53	604995	Grommet.	4
14	606634	Rod - Bumper.	1	54	609923	Washer	4
15	606635	Bumper	1	55	606144	Screw	4
16	603620	Washer - Mounting.	2	56	609747	Bracket - Fuel Tank Mtg.	1
17	603773	Nut - Bumper Mounting	2	57	609829	Fuel Tank	1
18	602677	Nut - Wheel Mounting	4	58	677052	Shut-Off Valve & Screen.	1
19	120177	Lockwasher -Wheel Mtg.	4	59	312387	Clamp	1
20	602315	Nut - Support Guard to Hsg.	2	60	609830	Spring - Fuel Tank Mtg.	2
21	608311	Nut-Muffler Plate to Hsg.	3	61	679456	Fuel Cap Assy.	1
22	603164	Nut-Blade	1	62	607213	. Gasket.	1
23	603703	Blade - 21".	1	63	609150	. Baffle	1
24	605058	Washer - Blade	1	64	610353	Handle Bracket - L.H..	1
25	603541	Stiffner - Blade	1	65	610356	Screw	4
26	677525	Collar & Plate Assembly	1	66	610350	Handle Bracket - R.H.	1
27	609471	Screw	3	67	610358	Nut - Handle to Handle Brkt	2
28	609786	Support - Crankshaft	1	68	610575	Handle Bottom & Pin Assy	1
29	681614	Muffler Cover Assembly	1	69	602315	Nut - Handle.	2
30	603620	Washer - Wheel Bolt	4	70	610359	Screw - Handle	2
31	678406	Wheel & Tire Assembly - 8".	4	71	682268	Top Handle & Grip Assy.	1
32	606638	Wheel Bolt	4	72	602192	Screw, Tank Brkt. to C.D. Brkt.	1
33	609770	Decal	1	73	609893	Spacer, Tank Brkt. to C.D. Brkt.	1
34	608377	Deflector	1	74	609900	Speednut - C.D. Bracket	1
35	608381	Pin	1	75	608374	Bracket - Deflector Mtg.	1
36	609928	Cotter Pin	1	76	609739	Washer-Upper to Lower Handle	2
37	608582	Push Nut	1	77	610024	Isolator - Handle	2
38	608379	Spring	1	78	610357	Bolt - Handle to Handle Brkt.	2
39	608378	Plate	1				
40	609927	Screw	2				

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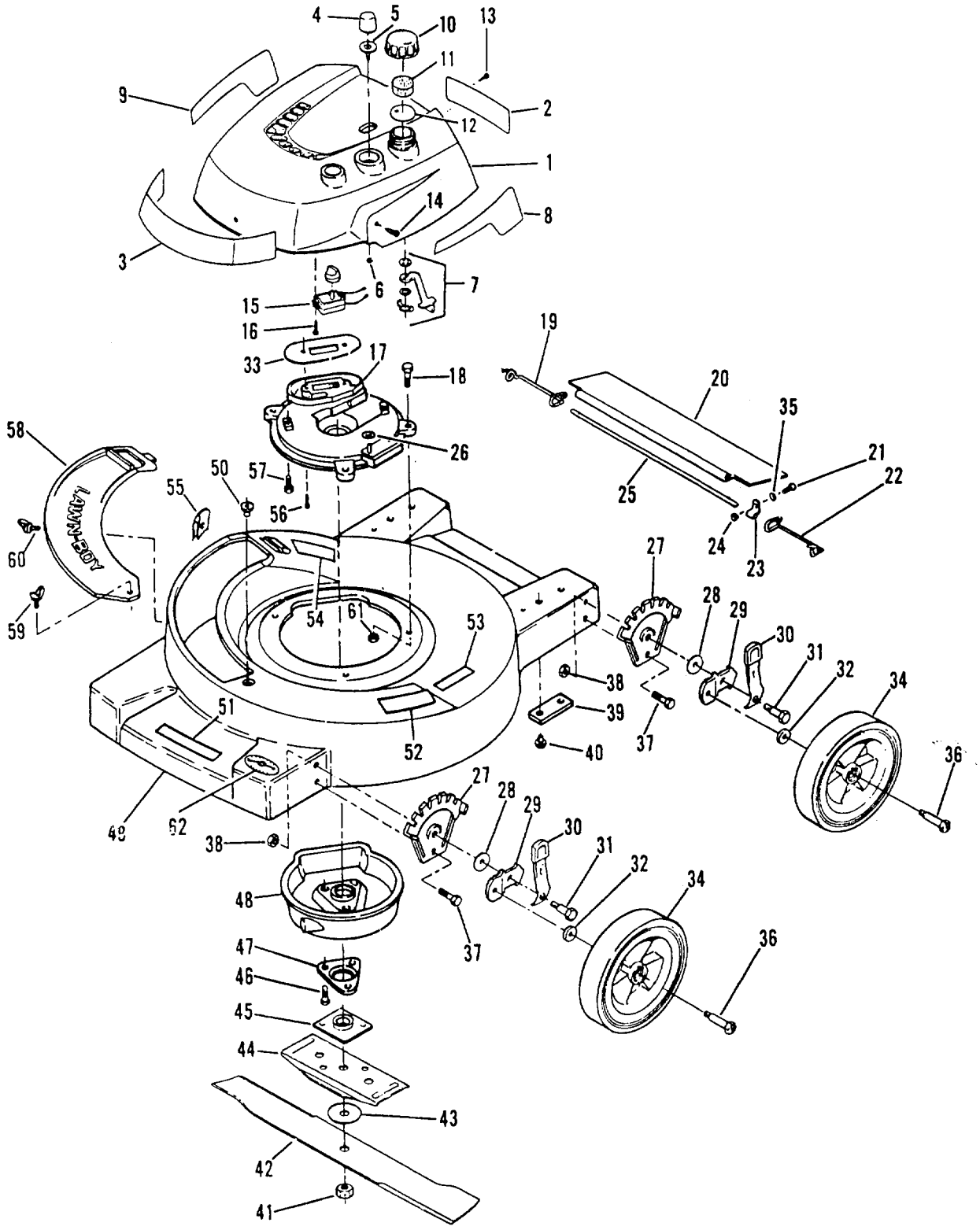
DECK, GAS TANK AND HANDLE GROUP
MODEL 8401



DECK, GAS TANK AND HANDLE GROUP
MODEL 8401

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682572	Handle & Grip Assembly	1	43	604604	. Grommet	5
2	605546	Palnut	1	44	608174	Rod - Trailing Shield	1
3	306359	Washer	2	45	607605	Spacer - Flanged	2
4	602315	Nut - Lock	2	46	609588	Spacer	1
5	609689	Stop - Handle	1	47	607809	Screw - Sems Shoulder	2
6	609460	Washer	1	48	307417	Grommet	1
7	609463	Lever - Lockout	1	49	603164	Nut - Blade	1
8	303254	Washer	2	50	609587	Screw - Trans. to Housing	1
9	609544	Guard - Lever	1	51	602175	Screw - Model Plate	2
10	606144	Bolt - Shoulder	1	52	608311	Nut - Muffler Plate to Housing	3
11	608977	Decal	1	53	603703	Blade - 21"	1
12	609461	Screw - Stop	1	54	608175	Toe Bar	1
13	607147	Handle - Center	1	55	608418	Screw - Toe Bar	2
14	610575	Handle Section - Bottom	1	56	603773	Nut	2
15	602315	Nut	2	57	608834	Washer - Wheel Bracket	2
16	610434	Bracket - Handle L.H.	1	58	681229	Knob and Spring Assembly	2
17	610435	Bracket - Handle R.H.	1	59	608835	Shoulder Bolt Wheel Bracket	2
18	609739	Washer	2	60	678513	Wheel - 6"	2
19	610359	Screw	2	61	603567	Bolt - Wheel Front	2
20	679661	Control Lever Assembly	1	62	681614	Muffler Cover Assembly	1
21	60[illegible].992	. Nut	1	63	609786	Support - Crankshaft	1
22	6[illegible]3699	. Screw	1	64	609471	Screw - Muffler Cover	3
23	[illegible]07660	. Control Rod	1	65	677525	Collar and Plate Assembly	1
24	608311	Nut - Handle Bracket to Hsg.	4	66	603541	Stiffener - Blade	1
25	610358	Nut - Handle to Bracket	2	67	605058	Washer - Blade	1
26	610357	Bolt - Handle to Bracket	2	68	608833	Bracket Wheel Height Adj.	2
27	610356	Bolt - Handle Bracket to Hsg.	4	69	679456	Fuel Cap Assembly	1
28	607560	Cover Slate	1	70	609150	. Baffle	1
29	606733	Wing Screw	1	71	607213	. Gasket	1
30	607601	Screw Muffler Plate to Block	4	72	609829	Fuel Tank	1
31	609119	Muffler Plate	1	73	609830	Spring - Fuel Tank Mounting	2
32	609420	Gasket - Exhaust	1	74	312387	Clamp - Hose	1
33	604862	Screw - Muffler Plate to Hsg.	3	75	677052	Valve and Screen Assembly	1
34	608497	Spring - Trailing Shield R.H.	1	76	602945	Washer - Tank Mounting	4
35	606452	Screw - Cover Mounting	2	77	609923	Washer - Tank Mounting	4
36	609801	Cover - Drive Axle	1	78	610433	Bracket - Fuel Tank Mounting	1
37	610295	Shield - Trailing	1	79	606144	Bolt - Fuel Tank Mounting	4
38	609891	Screw - Clamp-Rod	2	80	604995	Grommet	4
39	608498	Spring - Trailing Shield L.H.	1	81	602315	Nut - Fuel Tank Mounting	4
40	608161	Clamp - Rod	2	82	610518	Decal - Commercial	1
41	602315	Nut	2	82	607067	Decal - Safety	1
42	682293	Housing	1				

DECK AND SHROUD GROUP
MODEL 4571

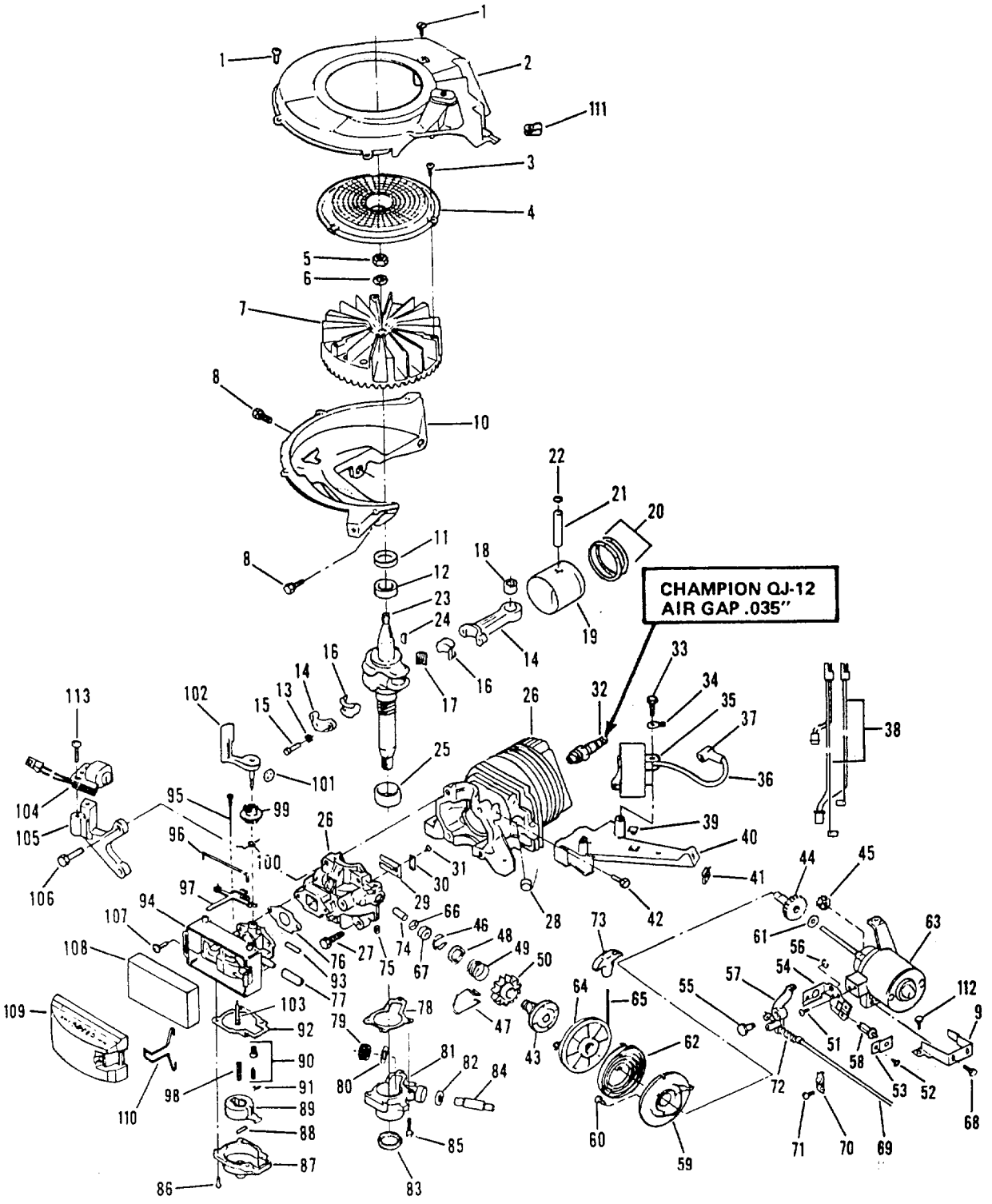


DECK AND SHROUD GROUP
MODEL 4571

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682586	Shroud and Tank Assembly	1	32	603620	Washer	4
2	609727	. Decal - Instruction	1	33	610367	Gasket - Exhaust	1
3	609865	. Decal - Lawn-Boy	1	34	682570	Wheel	4
4	611072	Bulb - Primer	1	35	610566	Washer	2
5	607311	Base - Primer	1	36	610178	Bolt - Wheel	4
6	608027	Locknut	1	37	610039	Screw - Plate Height Adj.	4
7	681817	Fuel Shut-Off Assembly	1	38	603773	Nut - Back up Plate & Adj. Brkt.	8
8	609863	Decal - L.H. 21"	1	39	610828	Plate - Handle Brkt. Screw.	2
9	609864	Decal - R.H. 21"	1	40	607188	Screw - Handle Brkt. to Hsg.	4
10	679456	Fuel Cap	1	41	603164	Nut - Blade.	1
11	609150	. Baffle	1	42	609988	Blade - 21".	1
12	607213	. Gasket.	1	43	605058	Washer - Blade	1
13	608997	Screw - Shroud to C.D. Bracket	1	44	603541	Stiffener - Blade	1
14	608997	Screw - Shroud Mtg.	3	45	677525	Collar & Plate Assy	1
15	682513	Switch-On-Off	1	46	609471	Screw	3
16	609549	Screw	2	47	609980	Support - Crankshaft	1
17	609989	Plate - Muffler.	1	48	681902	Muffler Cover Assy.	1
18	604862	Screw - Muffler Plate to Hsg.	3	49	681957	Housing - 21"	1
19	608497	Spring - R.H.	1	50	604604	. Grommet	1
20	608870	Shield - Trailing 21".	1	51	610640	. Decal - Caution	1
21	609891	Screw	2	52	609961	. Pad - Starting	1
22	608498	Spring - L.H.	1	53	609993	. Decal - Starting Pad	1
23	608161	Clamp	2	54	609992	. Decal - Discharge Area	1
24	602315	Nut.	2	55	610044	. Speed nut - Cover Mtg.	1
25	608174	Rod - Trailing Shield 21"	1	56	607601	Screw - Muffler Plate to Block	2
26	610342	Pushnut - Model Plate Mtg.	2	57	609994	Screw - Muffler Plate to Block	2
27	610142	Plate - Height Adj.	4	58	609987	Cover Plate.	1
28	608834	Washer	4	59	[illegible]6733	Wing Screw	1
29	608833	Bracket - Wheel Height Adj.	4	60	610043	Thumb Screw - Cover Plate - Side	1
30	681903	Knob & Spring Assy.	4	61	608311	Nut - Muffler Plate to Hsg.	3
31	608835	Shoulder Bolt	4	62	607067	Decal - Safety	1

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ENGINE GROUP - F142AE
MODEL R8238AE

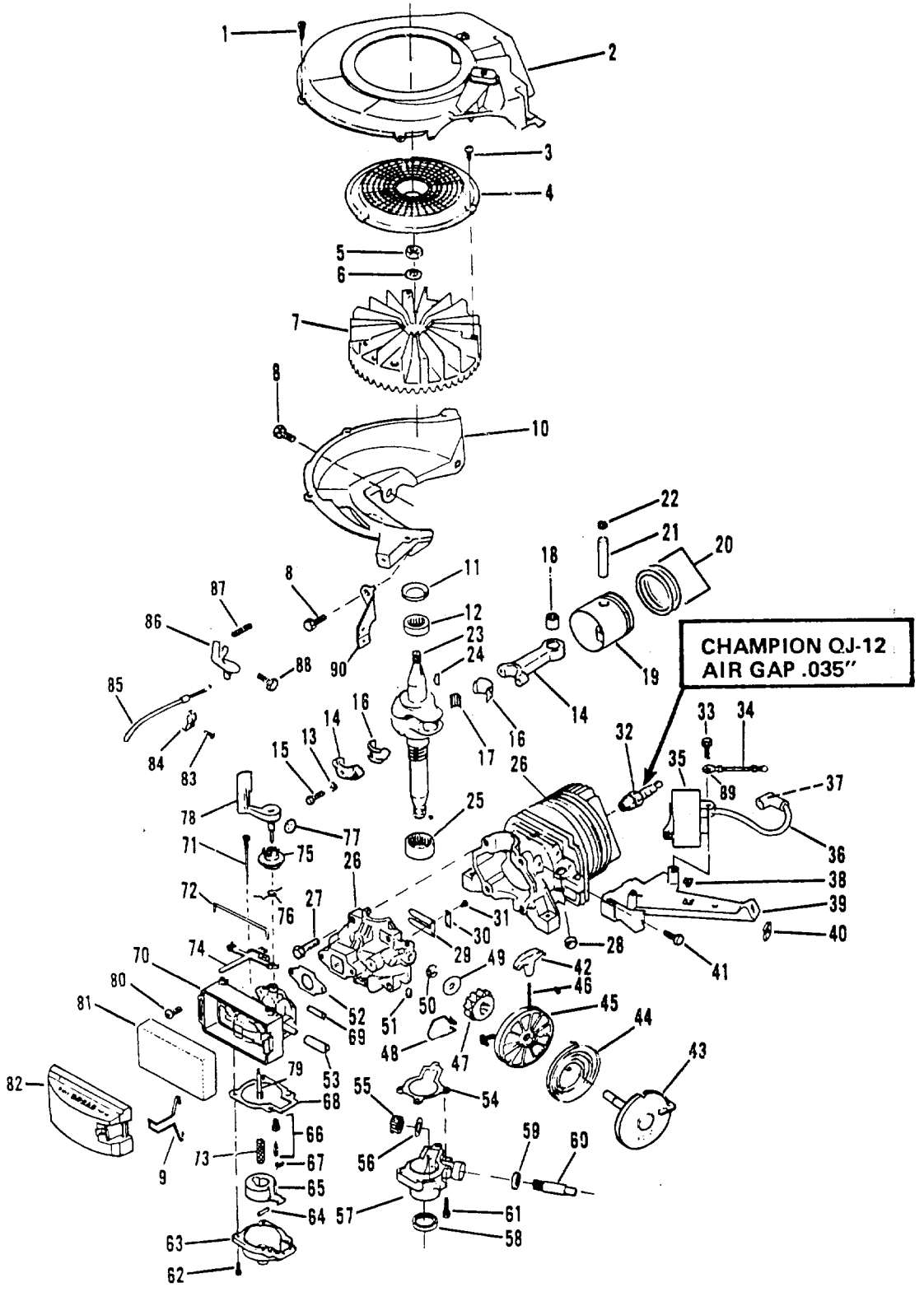


ENGINE GROUP - F142AE
MODEL R8238AE

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	608997	Screw	6	58	681295	. Switch Assembly	1
2	681651	Air Baffle & Eyelet Assy.	1	59	609129	. Cover	1
3	606537	Screw - Flywheel Screen	1	60	609130	. Screw - Cover to Housing	3
4	609465	Screen - Flywheel	1	61	609568	. Thrust Washer	1
5	130743	Nut - Flywheel	1	62	609569	. Spring	1
6	316959	Lockwasher	1	63	681437	. Motor & Gear Housing Assy.	1
7	681431	Flywheel Assy.	1	64	681439	. Pulley & Clutch Assy.	1
8	609947	Screw	3	65	607874	. . Rope Starter	1
9	609573	Bracket - Starter Mounting	1	66	605546	. Palnut	1
10	682226	Base - Shroud	1	67	609939	. Palnut	1
11	605020	Oil Seal - Upper	1	68	609579	Screw - Bracket to Motor	2
12	681830	Bearing - Upper	1	69	682600	Cable - Interlock	1
13	307558	Lockplate	2	70	608940	Clip	1
14	681434	Connecting Rod Assy.	1	71	608957	Screw - Clip - Cable	1
15	603976	. Screw	2	72	609571	Spring	1
16	677982	Liner - Split	1	73	609477	Handle - Starter - Manual	1
17	677963	Needle Bearing Set	1	74	609572	Sleeve - Starter Pin	1
18	679144	Bearing Assy.	1	75	611073	Set Screw - Starter Assy.	1
19	681738	Piston & Ring Set	1	76	609476	Gasket - Carburetor to C'case cover	1
20	681737	. Piston Ring Set	1	77	609639	Fuel Line	1
21	606608	Wrist Pin	1	78	609419	Gasket - Gear Box	1
22	303712	Retaining Ring	2	79	608367	Gear	1
23	609407	Crankshaft	1	80	608030	Washer - Thrust	1
24	607199	Key - Flywheel	1	81	681435	Gear Box Assy.	1
25	681832	Bearing - Lower	1	82	608224	. Seal	1
26	681655	Cylinder & Crankcase Cover Assy.	1	83	605020	. Oil Seal - Lower	1
27	609918	. Screw - Cover to Crankcase	2	84	607708	Driveshaft	1
28	609123	. Plug	4	85	609418	Screw - Gear Box	4
29	602588	Reed	1	†	682566	Carburetor & Air Vane Assy.	1
30	602587	Plate - Reed Hold Down	1	86	608850	. Screw - Float Chamber	4
* 31	303761	Screw - Reed to Crankcase Cover	2	87	610416	. Float Chamber	1
32	002792	Spark Plug QJ-12	1	88	300096	. Pin - Float	1
33	607526	Screw - C.D. Mounting	2	89	678113	. Float	1
34	609651	Terminal - Ignition	1	90	681741	. Float Valve & Seat	1
35	682340	C.D. Ignition Module & Lead Assy.	1	91	603145	. Clip	1
†	318535	. Adhesive	A/R	92	602850	. Gasket	1
36	681678	. High Tension Lead	1	93	609640	. Tube - Primer	1
37	510231	. . Spring Terminal	1	94	611066	. Carburetor Body	1
38	681671	Wire Harness & Terminal Assy. Bty.	1	95	682567	. Needle - Adjustment	1
39	605120	Grommet - C.D. Bracket	1	96	610165	. Retainer - Speed Control Lever.	1
40	609120	Bracket - C.D. Mounting	1	97	611070	. Speed Control Lever	1
41	609475	Clip-U	1	98	611071	. Filter - Carburetor	1
42	307028	Screw	2	99	610834	. Collar	1
†	681663	Electric Starter & Interlock Assy.	1	100	611069	. Spring	1
†	682102	. Electric Start Kit	1	101	609632	. Disc. - Throttle	1
43	682012	. . Clutch	1	102	610831	. Air Vane & Shaft	1
44	610255	. . Gear	1	103	605140	. Nozzle	1
45	610679	. . Pinion	1	104	682529	Alternator Assy.	1
46	608622	. . Retaining Ring	1	105	609543	Bracket - Alternator	1
47	609229	. . Spring	1	106	609545	Screw - Alternator	2
48	609565	. . Stopwasher	1	107	609482	Screw - Carburetor Mtg.	2
49	610257	. . Spring - Pinion	1	108	609493	Element - Air Filter	1
50	610258	. . Pinion	1	109	610384	Cover - Air Filter	1
51	314576	. Screw	2	110	610383	Retainer	1
52	608957	. Screw	2	111	611081	Clamp	1
53	609068	. Switch Retaining Plate	1	112	609580	Screw	2
54	609574	. Bracket	1	113	607526	Screw - Alternator Mtg.	2
55	609575	. Pin Interlock	1				
56	609576	. Retaining Ring	1				
57	609577	. Lever	1				

* "Loctite" used during assembly
† Not Shown
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ENGINE GROUP - F141
MODEL 8237

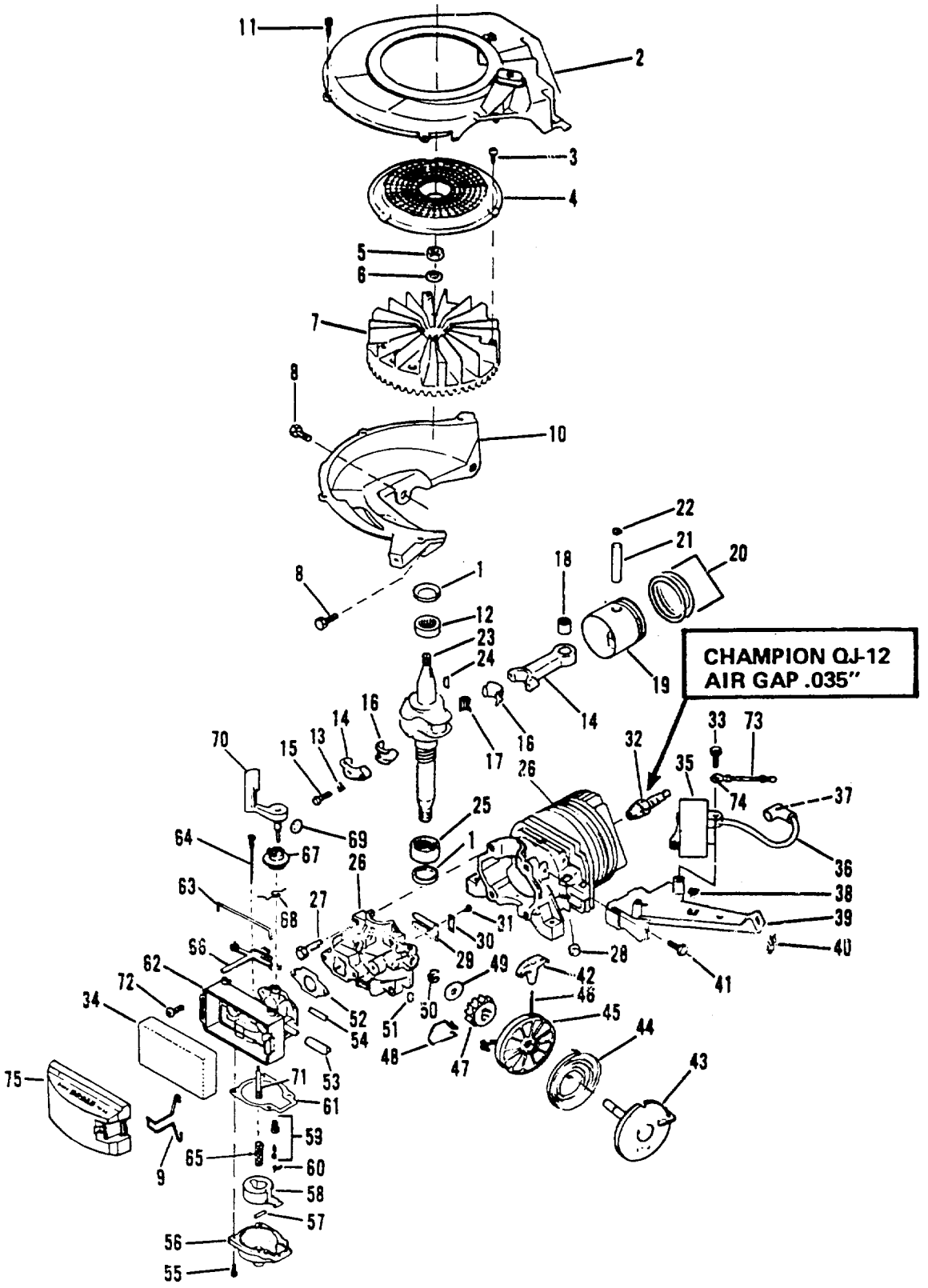


ENGINE GROUP - F141
MODEL 8237

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	608997	Screw	5
2	681651	Air Baffle & Eyelet Assy.	1
3	606537	Screw - Flywheel Screen	3
4	609465	Screen - Flywheel	1
5	130743	Nut - Flywheel	1
6	316959	Lock Washer	1
7	681431	Flywheel Assy.	1
8	609947	Screw	3
9	610383	Retainer	1
10	682225	Base - Shroud	1
11	605020	Oil Seal - Upper	1
12	681830	Bearing - Upper	1
13	307558	Lockplate	2
14	681434	Connecting Rod Assy.	1
15	603976	Screw	2
16	677982	Liner - Split	1
17	677963	Needle Bearing Set	1
18	679144	Bearing Assembly	1
19	681738	Piston & Ring Set	1
20	681737	. Ring Set	1
21	606608	Wrist Pin	1
22	303712	Retaining Ring	2
23	609407	Crankshaft	1
24	607199	Key - Flywheel	1
25	681832	Bearing - Lower	1
26	681655	Cylinder & Crankcase Cover Assy.	1
27	609918	. Screw - Cover to Crankcase	3
28	609123	. Plug	2
†	610372	. Sealant	A/R
29	602588	Reed	1
30	602587	Plate - Reed Hold Down	1
* 31	303761	Screw - Reed to C'case Cover	2
32	002792	Spark Plug QJ-12	1
33	607526	Screw - C.D. Mounting	2
34	681788	Lead Assy. - Ignition	1
35	682340	C.D. Ignition Module & Lead Assy.	1
†	318535	. Adhesive	A/R
36	681678	. High Tension Lead	1
37	510231	. : Spring Terminal	1
38	605120	Grommet - C.D. Bracket	1
39	609120	Bracket - C.D. Mounting	1
40	609475	Clip-"U"	1
41	307028	Screw	2
42	609477	Handle - Starter	1
†	681604	Starter Assy.	1
43	681603	. Cup & Pin Assy.	1
44	604257	. Spring	1
45	609457	. Pulley	1
46	607874	. Rope	1
47	609133	. Pinion	1
48	609229	. Spring	1
49	609005	. Washer	1
50	609004	. Retainer	1
51	611073	Set Screw - Starter Assy.	1
52	609476	Gasket - Carburetor to C'case Cover	1
53	609639	Fuel Line	1
54	609419	Gasket - Gear Box	1
55	608367	Gear	1
56	608030	Washer - Thrust	1
57	681435	Gear Box Assy.	1
58	605020	. Oil Seal	1
59	608224	. Seal	1
60	607708	Driveshaft	1
61	609418	Screw - Gear Box	4
†	682566	Carburetor & Air Vane Assy.	1
62	608850	. Screw - Float Chamber	4
63	610416	. Float Chamber	1
64	300096	. Pin - Float	1
65	678113	. Float	1
66	681741	. Float Valve & Seat	1
67	603145	. . Clip	1
68	602850	. Gasket	1
69	609640	. Tube - Primer	1
70	611066	. Carburetor	1
71	682567	. Needle - Adjustment	1
72	610165	. Retainer - Speed Control Lever	1
73	611071	. Filter - Carburetor	1
74	611070	. Speed Control Lever	1
75	610834	. Collar	1
76	611069	. Spring	1
77	609632	. Disc - Throttle	1
78	610831	. Air Vane & Shaft	1
79	605140	. Nozzle	1
80	609482	Screw - Carburetor Mounting	2
81	609493	Element - Air Filter	1
82	610384	Cover - Air Filter	1
83	608957	Screw - Clip - Cable Casing	1
84	608940	Clamp	1
85	682599	Cable - Interlock	1
86	609647	Lever - Lockout	1
87	302993	Spring - Interlock	1
88	609643	Bolt - Shoulder	1
89	609651	Terminal	1
90	609642	Bracket - Cable	1

* "Loctite" used during assembly
† Not Shown
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ENGINE GROUP - F101
MODELS: R7268, 7229, 5277, 5247



ENGINE GROUP - F101
MODELS: R7268, 7229, 5277, 5247

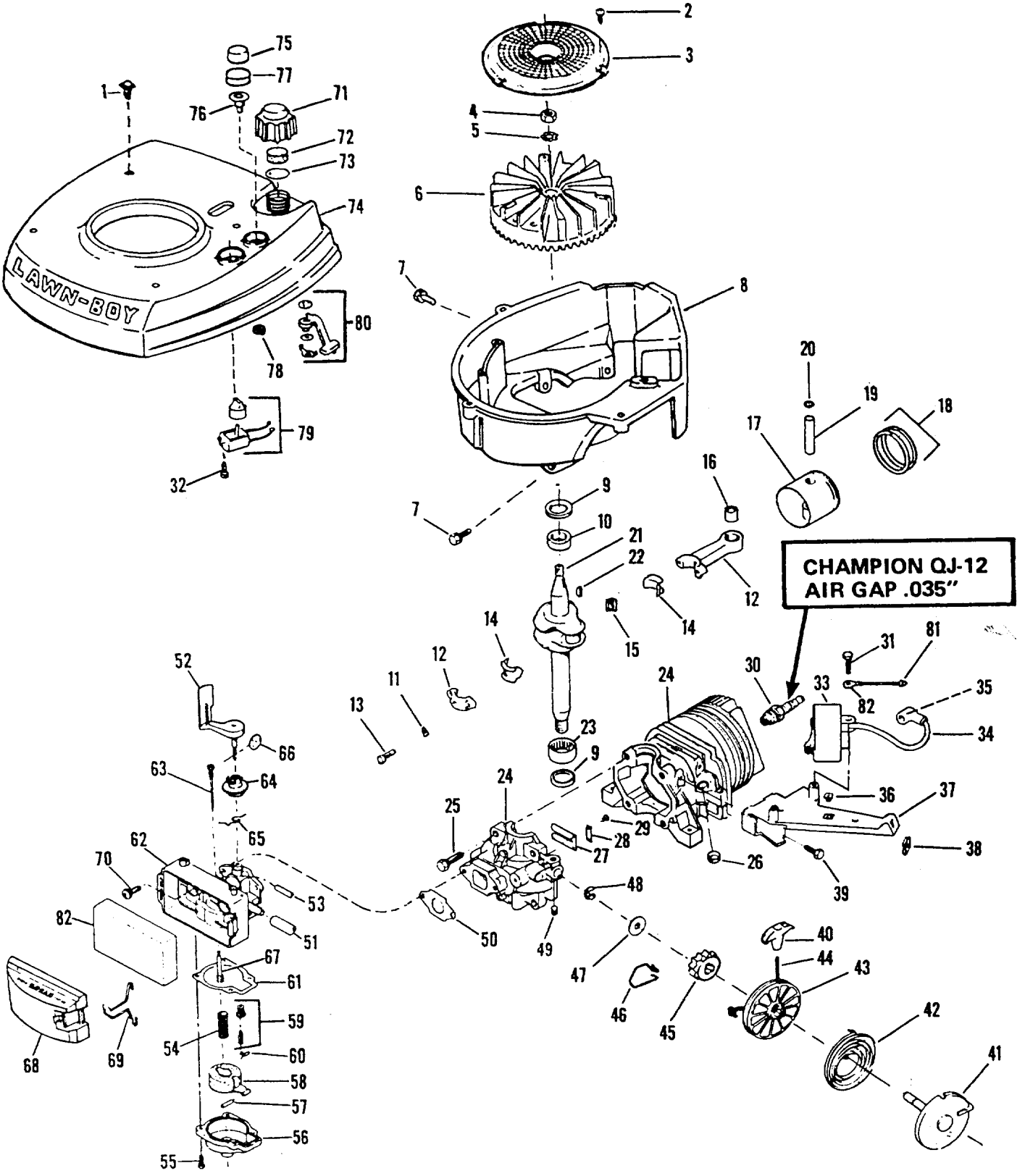
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	605020	Oil Seal	2
2	681651	Air Baffle & Eyelet Assy.	1
3	606537	Screw - Flywheel Screen	3
4	609465	Screen - Flywheel	1
5	130743	Nut - Flywheel	1
6	316959	Lockwasher	1
7	681431	Flywheel Assembly	1
8	609947	Screw	3
9	610383	Retainer	1
10	682225	Base - Shroud	1
11	608997	. Screw	8
12	681830	Bearing - Upper	1
13	307558	Lockplate	2
14	681434	Connecting Rod Assembly	1
15	603976	Screw	2
16	677982	Liner - Split	1
17	677963	Needle Bearing Set	1
18	679144	Bearing Assembly	1
19	681738	Piston & Ring Set	1
20	681737	. Ring Set	1
21	606608	Wrist Pin	1
22	303712	Retaining Ring	2
23	609421	Crankshaft	1
24	607199	Key - Flywheel	1
25	681831	Bearing - Lower	1
26	681763	Cylinder & Crankcase Cover Assy.	1
27	609918	. Screw - Cover to Crankcase	4
28	609123	. Plug	4
29	602588	Reed	1
30	602587	Plate - Reed Hold Down	1
* 31	303761	Screw - Reed to Crankcase Cover	2
32	002792	Spark Plug QJ-12	1
33	607526	Screw - C.D. Mounting	2
34	609493	Element - Air Filter	1
35	682340	C.D. Ignition & Lead Assy.	1
†	318535	. Adhesive	A/R
36	681678	. High Tension Lead	1
37	510231	.. Spring Terminal	1
38	605129	Grommet - C.D. Bracket	1
39	609120	Bracket - C.D. Mounting	1
40	609475	Clip - "U"	1
41	307028	Screw	2
42	609477	Handle - Starter	1
†	681604	Starter Assembly	1
43	681603	. Cup & Pin Assembly	1
44	604257	. Spring	1
45	609457	. Pulley	1
46	607874	. Rope	1
47	609133	. Pinion	1
48	609229	. Spring	1
49	609005	. Washer	1
50	609004	. Retainer	1
51	611073	Set Screw - Starter Assembly	1
52	609476	Gasket-Carburetor to C'case Cover	1
53	609639	Fuel Line	1
†	682566	Carburetor & Air Vane Assy	1
54	609640	. Tube - Primer	1
55	608850	. Screw - Float Chamber	4
56	610416	. Float Chamber	1
57	300096	. Pin - Float	1
58	678113	. Float	1
59	681741	. Float Valve & Seat	1
60	603145	.. Clip	1
61	602850	. Gasket	1
62	611066	. Carburetor Body	1
63	610165	.. Retainer - Speed Control Lever	1
64	682567	.. Needle Adjustment	1
65	611071	. Filter - Carburetor	1
66	611070	. Speed Control Lever	1
67	610834	. Collar	1
68	611069	. Spring	1
69	609632	. Disc - Throttle	1
70	610831	. Air Vane & Shaft	1
71	605140	. Nozzle	1
72	609482	Screw Carburetor Mtg.	2
73	681788	Lead Assy. - Ignition	1
74	609651	. Terminal	1
75	610384	Cover - Air Filter	1

* "Loctite" used during assembly

† Not Shown

Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

SHROUD AND ENGINE GROUP - F320
MODELS: 7050, 7150

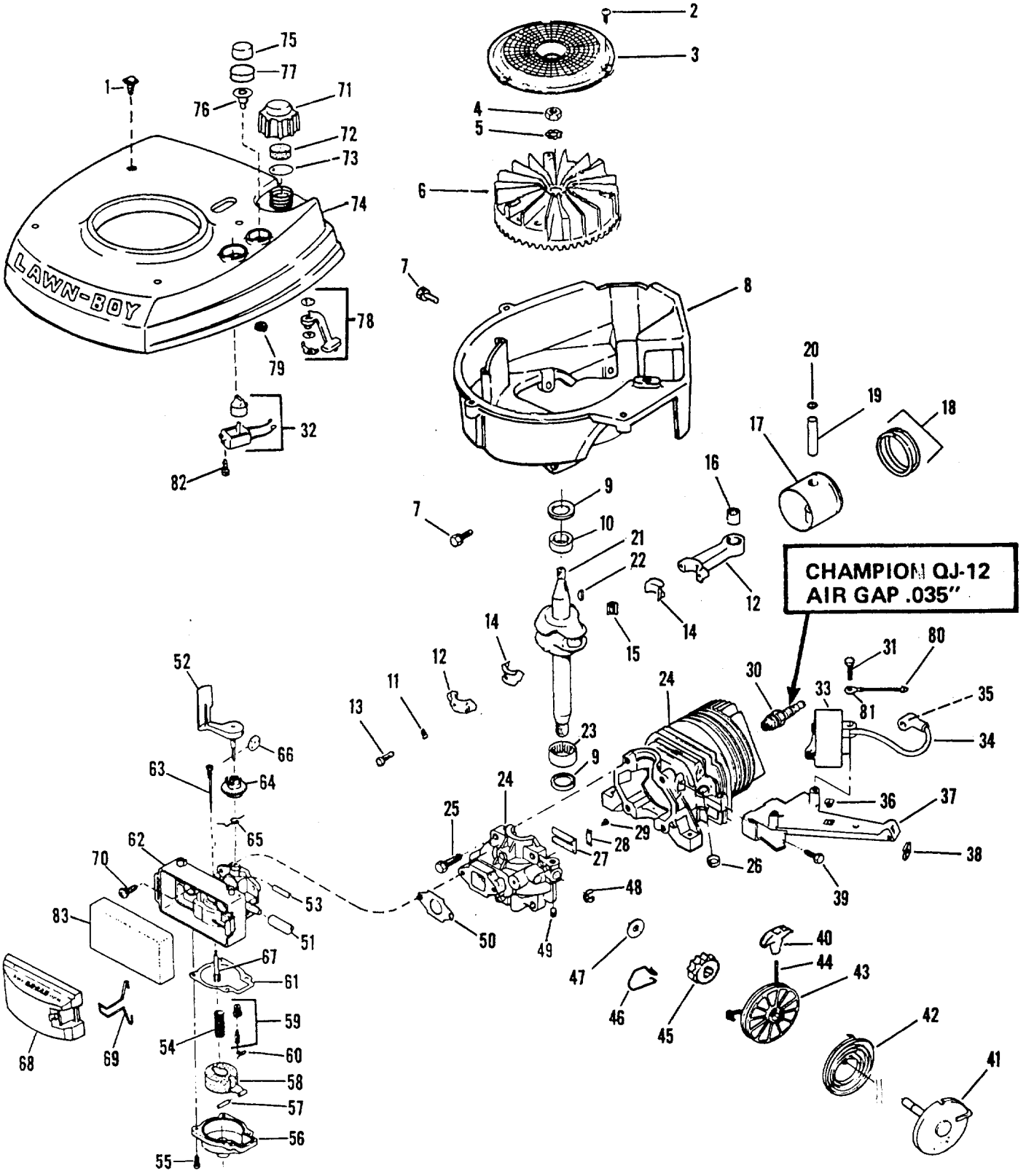


SHROUD AND ENGINE GROUP - F320
MODELS: 7050, 7150

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	608997	Screw	6	46	609229	. Spring	1
2	606537	Screw - Flywheel Screen	3	47	609005	. Washer	1
3	609465	Screen - Flywheel	1	48	609004	. Retainer	1
4	610748	Nut - Acorn	1	49	611073	Set Screw - Starter Assy.	1
5	316959	Lockwasher	1	50	609476	Gasket-Carburetor to C'case Cover	1
6	681431	Flywheel Assy.	1	51	610741	Fuel Line	1
7	609947	Screw	3	†	682566	Carburetor & Air Vane Assy.	1
8	682386	Base - Shroud	1	52	610831	. Air Vane & Shaft	1
9	605020	Oil Seal	2	53	609640	. Tube - Primer	1
10	681830	Bearing - Upper	1	54	611071	. Filter - Carburetor	1
11	307558	Lockplate	2	55	608850	. Screw - Float Chamber	4
12	681434	Connecting Rod Assy.	1	56	610416	. Float Chamber	1
13	603976	. Screw	2	57	300096	. Pin - Float	1
14	677982	Liner - Split	1	58	678113	. Float	1
15	677963	Needle Bearing Set.	1	59	681741	. Float Valve & Seat Assy.	1
16	679144	Bearing Assy.	1	60	603145	.. Clip	1
17	681738	Piston & Ring Set	1	61	602850	. Gasket	1
18	681737	. Ring Set.	1	62	611066	. Carburetor Body	1
19	606608	Wrist Pin	1	63	682567	. Needle - Adjustment.	1
20	303712	Retaining Ring	2	64	610834	. Collar	1
21	609421	Crankshaft	1	65	610833	. Spring	1
22	607199	Key - Flywheel	1	66	609632	. Disc - Throttle.	1
23	681831	Bearing - Lower.	1	67	605140	. Nozzle	1
24	681763	Cylinder & Crankcase Assy.	1	68	610384	Cover	1
25	609918	. Screw - Cover to Crankcase	4	69	610383	Retainer	1
26	609123	. Plug	4	70	609482	Screw - Carburetor Mounting	2
27	602588	Reed	1	71	679456	Fuel Cap	1
28	602587	Plate - Reed Hold Down	1	72	609150	. Baffle	1
* 29	303761	Screw - Reed to C'case Cover	2	73	607213	. Gasket	1
30	002792	Spark Plug QJ-12.	1	74	682575	Shroud - Engine	1
31	607526	Screw - C.D. Mounting	2	75	611088	. Bulb - Primer	1
32	609549	Screw	2	76	607311	. Base - Primer.	1
33	682340	C.D. Ignition & Lead Assy.	1	77	611114	. Filter.	1
†	318535	. Adhesive	A/R	78	608027	. Nut	1
34	681678	. High Tension Lead	1	79	682513	Switch-On-Off	1
35	510231	.. Spring Terminal	1	80	682526	Fuel Shut-Off Assy.	1
36	605120	Grommet - C.D. Bracket	1	81	681798	Lead Assy. - Ignition	1
37	609120	Bracket - C.D. Mounting	1	82	609651	. Terminal	1
38	609475	Clip "U"	1				
39	307028	Screw	2				
40	609477	Handle - Starter.	1				
†	681604	Starter Assy.	1				
41	681603	. Cup & Pin Assy.	1				
42	604257	. Spring	1				
43	609457	. Pulley	1				
44	607874	. Rope.	1				
45	609133	. Pinion	1				

* "Loctite" used during assembly
† Not Shown
Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

SHROUD AND ENGINE GROUP - F380
MODEL 5126



SHROUD AND ENGINE GROUP - F380
MODEL 5126

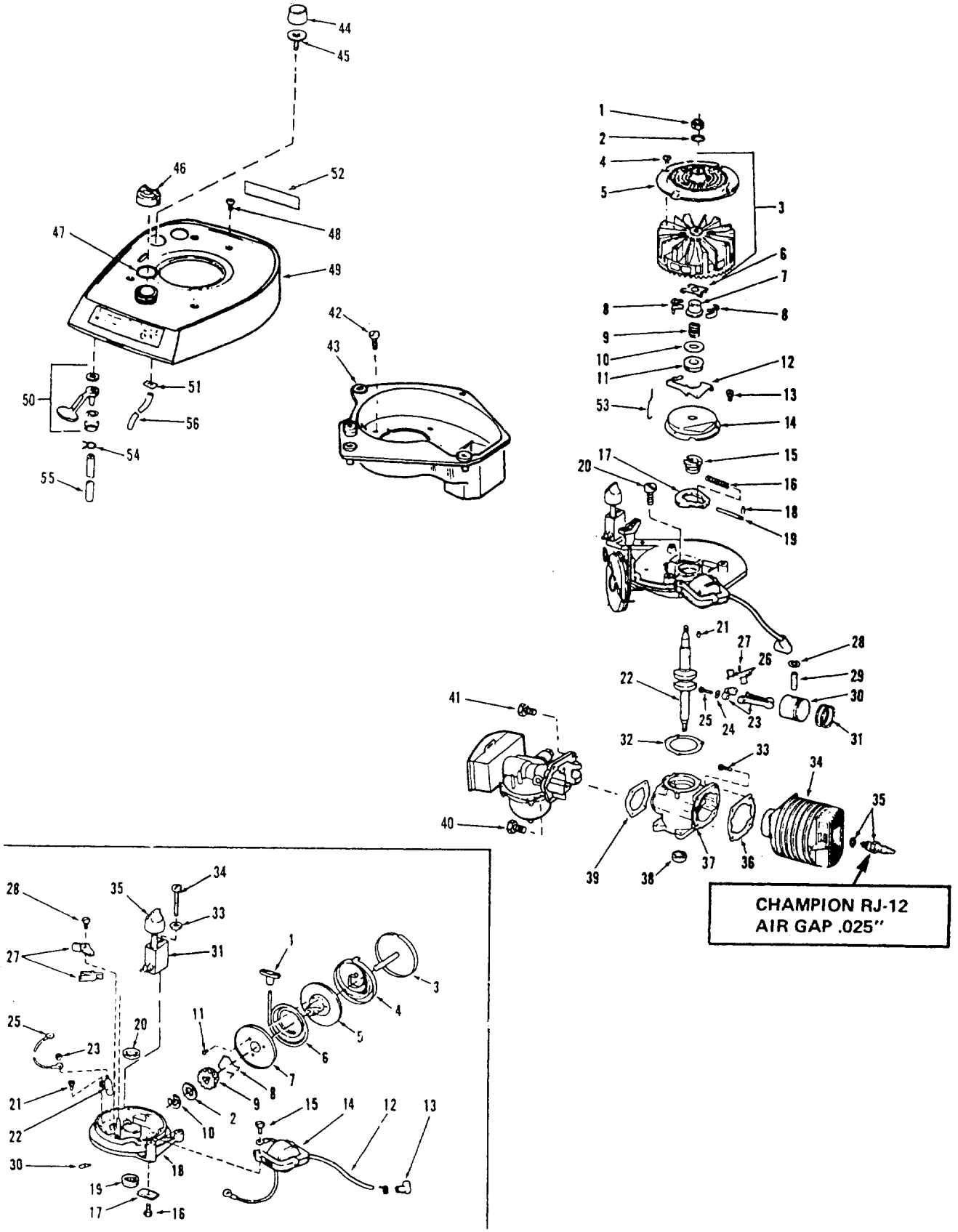
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	608997	Screw	6	42	604257	. Spring	1
2	606537	Screw - Flywheel Screen	3	43	609457	. Pulley	1
3	609465	Screen - Flywheel	1	44	607874	. Rope	1
4	610748	Nut - Acorn	1	45	609133	. Pinion	1
5	316959	Lockwasher	1	46	609229	. Spring - Drag	1
6	681431	Flywheel	1	47	609005	. Washer	1
7	609947	Screw	3	48	609004	. Retainer	1
8	682386	Base - Shroud	1	49	611073	Set Screw - Starter Assy.	1
9	605020	Oil Seal	2	50	609476	Gasket-Carburetor to C'case Cover	1
10	681830	Bearing - Upper	1	51	610741	Fuel Line	1
11	307558	Lock Plate	2	†	682568	Carburetor & Air Vane Assy.	1
12	681434	Connecting Rod Assy.	1	52	610831	. Air Vane & Shaft	1
13	603976	. Screw	2	53	609640	. Tube - Primer	1
14	677982	Liner - Split	1	54	611071	. Filter - Carburetor	1
15	677963	Needle Bearing Set.	1	55	608850	. Screw - Float Chamber	4
16	679144	Bearing Assy.	1	56	610416	. Float Chamber	1
17	681738	Piston & Ring Set	1	57	300096	. Pin - Float	1
18	681737	. Ring Set.	1	58	678113	. Float	1
19	606608	Wrist Pin	1	59	681741	. Float Valve & Seat Assy.	1
20	303712	Retaining Ring	2	60	603145	.. Clip	1
21	611077	Crankshaft	1	61	602850	. Gasket	1
22	607199	Key - Flywheel	1	62	611066	. Carburetor Body	1
23	681831	Bearing - Lower.	1	63	682567	. Needle - Adjustment.	1
24	681763	Cylinder & C'case Cover Assy.	1	64	610834	. Collar	1
25	609918	. Screw - Cover to Crankcase	4	65	610833	. Spring	1
26	609123	. Plug	4	66	609632	. Disc - Throttle.	1
27	602588	Reed.	1	67	605140	. Nozzle.	1
28	602587	Plate - Reed Hold Down	1	68	610742	Cover - Air Filter.	1
* 29	303761	Screw - Reed to C'case Cover.	2	69	610383	Retainer - Filter Cover	1
30	002792	Spark Plug QJ-12.	1	70	609482	Screw - Carburetor Mounting.	2
31	607526	Screw - C.D. Mounting	2	71	679456	Fuel Cap	1
32	682513	Switch-On-Off	1	72	609150	. Baffle	1
33	682340	C.D. Ignition Module & Lead Assy.	1	73	607213	. Gasket	1
†	318535	. Adhesive	A/R	74	682575	Shroud - Engine	1
34	681678	. High Tension Lead	1	75	611088	. Bulb - Primer	1
35	510231	.. Spring Terminal.	1	76	607311	. Base - Primer.	1
36	605120	Grommet - C.D. Bracket	1	77	611114	. Filter.	1
37	609120	Bracket - C.D. Mounting	1	78	682526	Fuel Shut-Off Assy.	1
38	609475	Clip "U"	1	79	608027	Nut.	1
39	307028	Screw	2	80	681788	Lead Assy. - Ignition	1
40	609477	Handle - Starter.	1	81	609651	. Terminal	1
†	681604	Starter Assy.	1	82	609549	Screw	2
41	681603	. Cup & Pin Assy.	1	83	609493	Element - Air Filter	1

* "Loctite" used during assembly

† Not Shown

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ENGINE, MAGNETO & STARTER GROUP
MODEL 5124

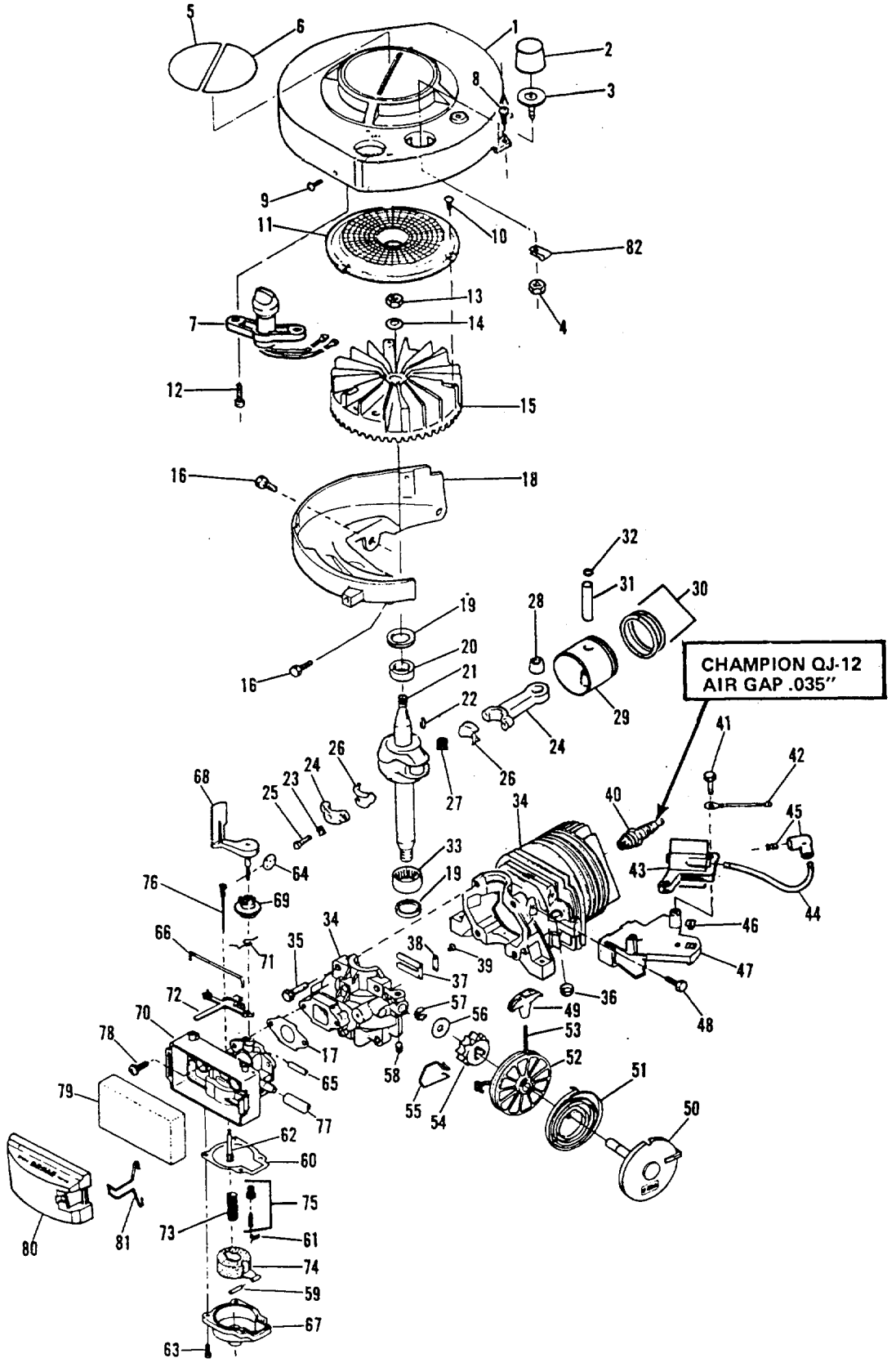


ENGINE, MAGNETO & STARTER GROUP
MODEL 5124

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	130743	Nut - Flywheel	1
2	316959	Lockwasher - Flywheel	1
3	681547	Flywheel and Screen Assy.	1
4	606537	. screw - thd. cutting	4
5	608805	. screen and cup	1
†	678149	Governor Assembly	1
6	602635	. Yoke - Governor	1
7	602634	. Collar - Governor	1
8	602636	. Weight - Governor	2
9	602633	. Spring - Governor	1
10	604413	. Thrust Washer	1
11	604265	. Collar - Thrust	1
12	604266	. Lever - Governor	1
13	604344	Screw - Attach. Dust Cover	3
14	604264	Dust Cover	1
15	604276	Cam - Spark Advance	1
16	604267	Spring - Spark Advance	1
17	604263	Flyweight - Spark Advance	1
18	604314	Retainer - Spring	1
19	604277	Pin - Spark Advance	1
20	609760	Scr. - Arm. Pl. to Crankcase	3
21	607199	Key - Crankshaft	1
22	610100	Crankshaft	1
†	679155	Piston and Connect. Rod Assy.	1
23	679156	. Connect. Rod Assy.	1
24	307558	.. Lockplate - connect. Rod Scr.	2
25	603976	.. screw - Connect. Rod	2
26	677982	.. liners - Connect. Rod	1
27	677963	.. Needle Brg. Set	1
28	303712	. Retaining Ring	2
29	606608	. Wrist Pin	1
30	606607	. Piston	1
31	679252	. Ring Set	1
32	602590	Gasket - Crkc. to Arm. Pl .005 in	A/R
32	602763	Gasket - Crkc. to Arm. Pl. .010. in.	A/R
33	602657	Screw - Cyl. to Crankcase	4
34	678106	Cylinder and Sleeve Assembly	1
35	002776	Spark Plug and Gasket . RJ-12	1
36	604116	Gasket - Cyl. to Crankcase	1
37	679687	Crankcase and Seal Assy.	1
38	605020	. Oil Seal	1
39	608362	Gasket - Reed Plate	1
40	604557	Screw - H.H. Reed Pl. to Crkc	3
41	609374	Screw	1
42	608808	Screw - Air Baffle	4
43	681226	Air Baffle	1
44	607310	Bulb - Primer	1
45	607311	Base - Primer	1
46	679456	Cap - Gas Tank	1
47	607213	. Gasket - Gas Cap	1
48	608997	Screw - Cover Mtg.	4
49	681521	Cover - Engine	1
50	681524	Shut-Off Valve	1
51	608027	Fastener	1
52	611027	Decal -Lawn-Boy	1
53	604297	Rod Governor	1
54	317284	Hose Clamp - Shut-Off Valve	1
55	607581	Fuel Line	1
56	607575	Tubing	1
		MAGNETO AND STARTER	
1	606863	Handle - Starter	1
†	682028	Starter Assembly	1
2	609005	. Washer	1
3	682083	. Spring - Cup - Pin Assy.	1
4	604257	. Spring - Starter	1
5	610032	. Pulley - Starter	1
6	607874	. Rope - Starter	1
7	610028	. Plate - Starter Pulley	1
8	604260	. Spring - Starter Pinion	1
9	607547	. Pinion - Starter	1
10	609004	. Retainer - Push-On	1
11	609003	. Scr. - Threaded Cutting Starter	3
12	678117	High Tension Lead Assy.	1
13	580339	. Cover and Terminal Assy.	1
14	678539	Coil and Lamination Assy.	1
15	607526	Scr. - Lamination Mtg.	2
16	604857	Scr. - Starter Attach.	1
17	604261	Clamp - Starter Pin	1
18	681316	Arm. Pl., Brg. and Oil Seal Assy.	1
19	679277	. Bearing	1
20	605020	. Oil Seal	1
21	510193	Screw - Cond. Mtg.	1
22	677299	Cond. and Nut Assy.	1
23	133079	. Nut	1
25	681211	Terminal and Lead Assy.	1
27	677254	Brkr. Base and Arm Assy.	1
28	303212	Screw - Breaker Base	1
30	607145	Clip	1
31	682084	Shorting Switch	1
33	607875	. Washer	1
34	308777	. Screw	1
35	607554	. Knob	1

† Not Shown

ENGINE GROUP
60-1618-2

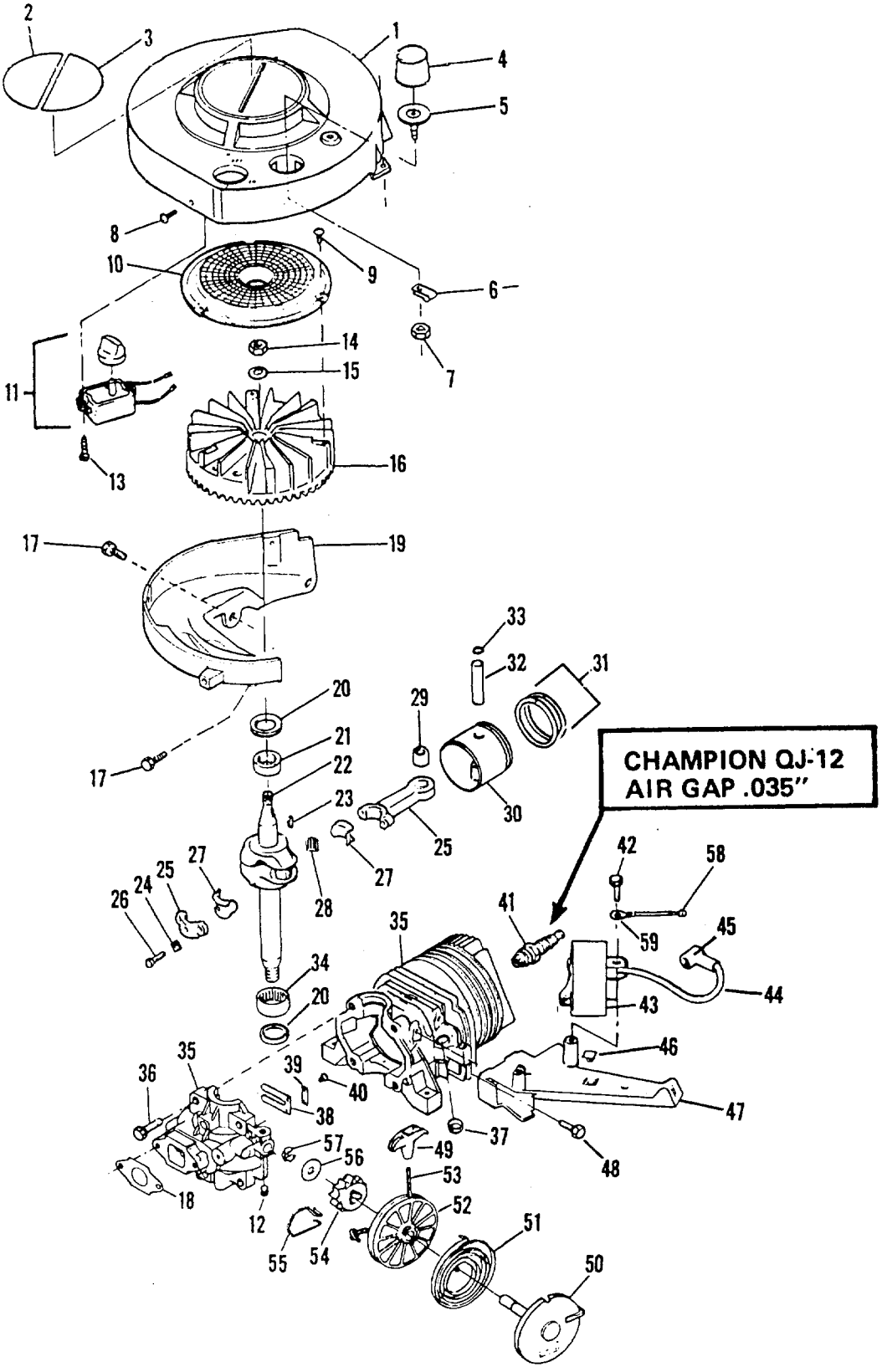


ENGINE GROUP
60-1618-2

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682652		1	43	682340		1
2	.611088		1	44	.681678		1
3	.607311		1	45	..510231		1
4	.608027		1	46	605120		1
5	.611155		1	47	609609		1
6	.611156		1	48	307028		2
7	.682513		1	49	609477		1
8	609549		1	†	681604		1
9	609808		3	50	.681603		1
10	606537		3	51	.604257		1
11	609465		1	52	.609457		1
12	609549		2	53	.607874		1
13	130743		1	54	.609133		1
14	316959		1	55	.609229		1
15	682205		1	56	.609005		1
16	609947		3	57	.609004		1
17	609476		1	58	611073		1
18	609608		1	†	682566		1
19	605020		2	59	.300096		1
20	681830		1	60	.602850		1
21	611077		1	61	.603145		1
22	607199		1	62	.605140		1
23	307558		2	63	.608850		4
24	681434		1	64	.609632		1
25	603976		2	65	.609640		1
26	677982		1	66	.610165		1
27	677963		1	67	.610416		1
28	679144		1	68	.610831		1
29	681738		1	69	.610834		1
30	.681737		1	70	.611066		1
31	606608		1	71	.611069		1
32	303712		2	72	.611070		1
33	681831		1	73	.611071		1
34	681763		1	74	.678113		1
35	.609918		4	75	.681741		1
36	.609123		4	76	.682567		1
37	602588		1	77	611165		1
38	602587		1	78	609482		2
39	303761		2	79	609493		1
40	002792		1	80	611160		1
41	607526		2	81	610383		1
42	681788		1	82	510371		1

† Not Shown
• Included in assembly

ENGINE GROUP - F201
MODELS: 6259, 6280

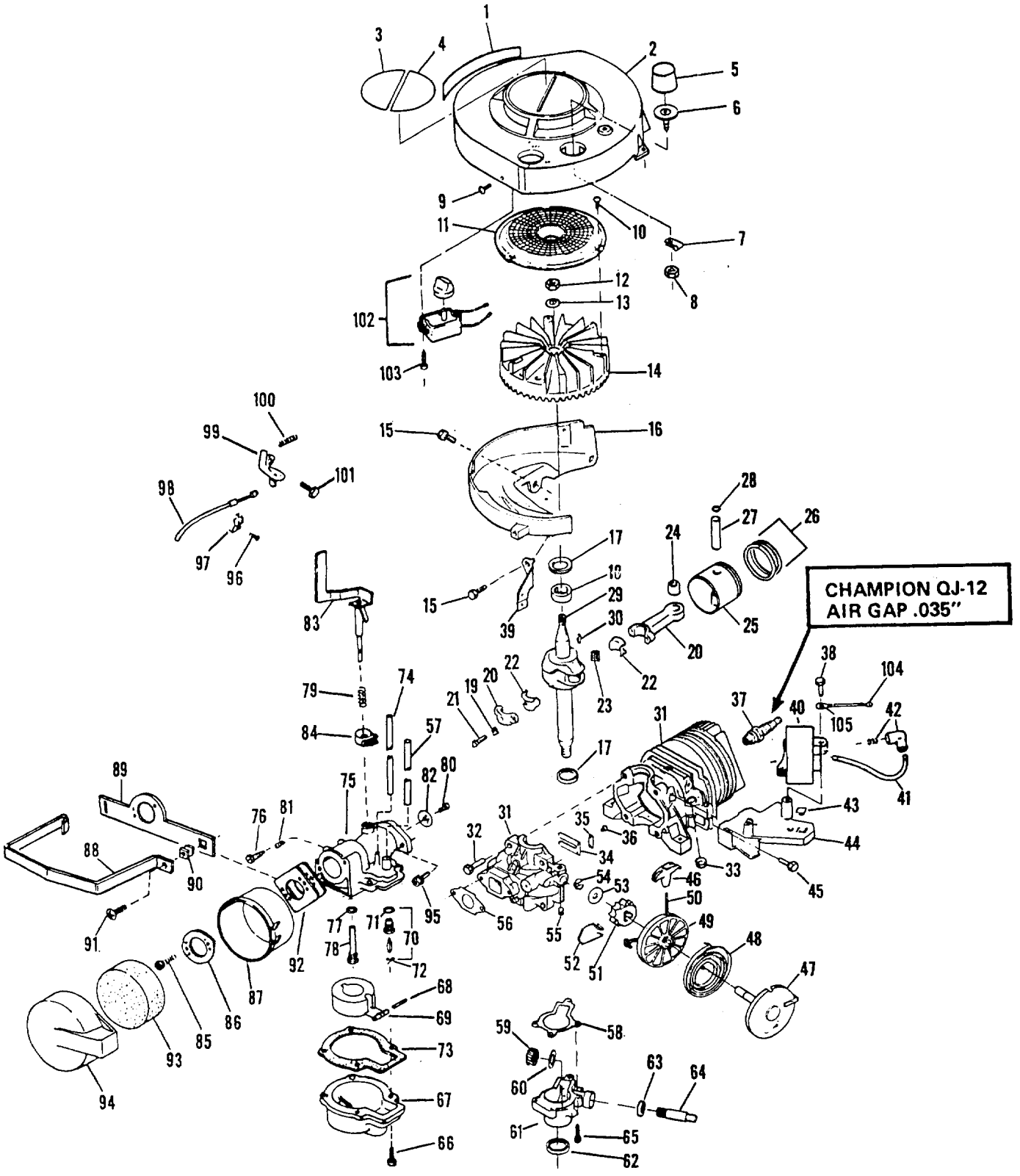


ENGINE GROUP - F201
MODELS: 6259, 6280

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	682595	Air Baffle & Decal Assy.	1	32	606608	Wrist Pin	1
2	610001	. Decal - Fuel	1	33	303712	Retaining Ring	2
3	610011	. Decal - Start	1	34	681831	Bearing - Lower	1
4	607310	Bulb - Primer	1	35	681763	Cylinder & C'case Cover Assy.	1
5	607311	Base - Primer	1	36	609918	. Screw - Cover to C'case	4
6	510371	Clamp	1	37	609123	. Plug	4
7	608027	Locknut - Primer	1	38	602588	Reed	1
8	609808	Screw - Baffle to Mount	4	39	602587	Plate - Reed Hold Down	1
9	606537	Screw - Flywheel Screen	3	* 40	303761	Screw - Reed to C'case Cover	2
10	609465	Screen - Flywheel	1	41	002792	Spark Plug QJ-12	1
11	682514	Switch Assy.	1	42	607526	Screw - C.D. Mounting	2
12	611073	Set Screw - Starter Assy.	1	43	682340	C.D. Ignition Module & Lead Assy.	1
13	609549	Screw	2	†	318535	. Adhesive	A/R
14	130743	Nut - Flywheel	1	44	681678	. High Tension Lead & Cover Assy.	1
15	316959	Lockwasher - Flywheel	1	45	510231	. . Spring - Terminal	1
16	681431	Flywheel Assy.	1	46	605120	Grommet - C.D. Bracket	1
17	609947	Screw - Mount to Block	3	47	609120	Bracket - C.D. Mounting	1
18	609476	Gasket-Carburetor to C'case Cover	1	48	307028	Screw	2
19	609608	Mount - Air Baffle	1	49	609477	Handle - Starter	1
20	605020	Oil Seal	2	†	681604	Starter Assy.	1
21	681830	Bearing - Upper	1	50	681603	. Cup & Pin Assy.	1
22	609421	Crankshaft	1	51	604257	. Spring	1
23	607199	Key - Flywheel	1	52	609457	. Pulley	1
24	307558	Lock Plate	2	53	607874	. Rope	1
25	681434	Connecting Rod Assy.	1	54	609133	. Pinion	1
26	603976	. Screw	2	55	609229	. Spring	1
27	677982	Liner - Split	1	56	609005	. Washer	1
28	677963	Needle Bearing Set	1	57	609004	. Retainer	1
29	679144	Bearing Assy.	1	58	681788	Lead Assy. - Ignition	1
30	681738	Piston & Ring Set	1	59	609651	. Terminal	1
31	681737	. Ring Set	1				

* "Loctite" used during assembly
† Not Shown
Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

ENGINE GROUP - F241
MODEL 8401



ENGINE GROUP - F241
MODEL 8401

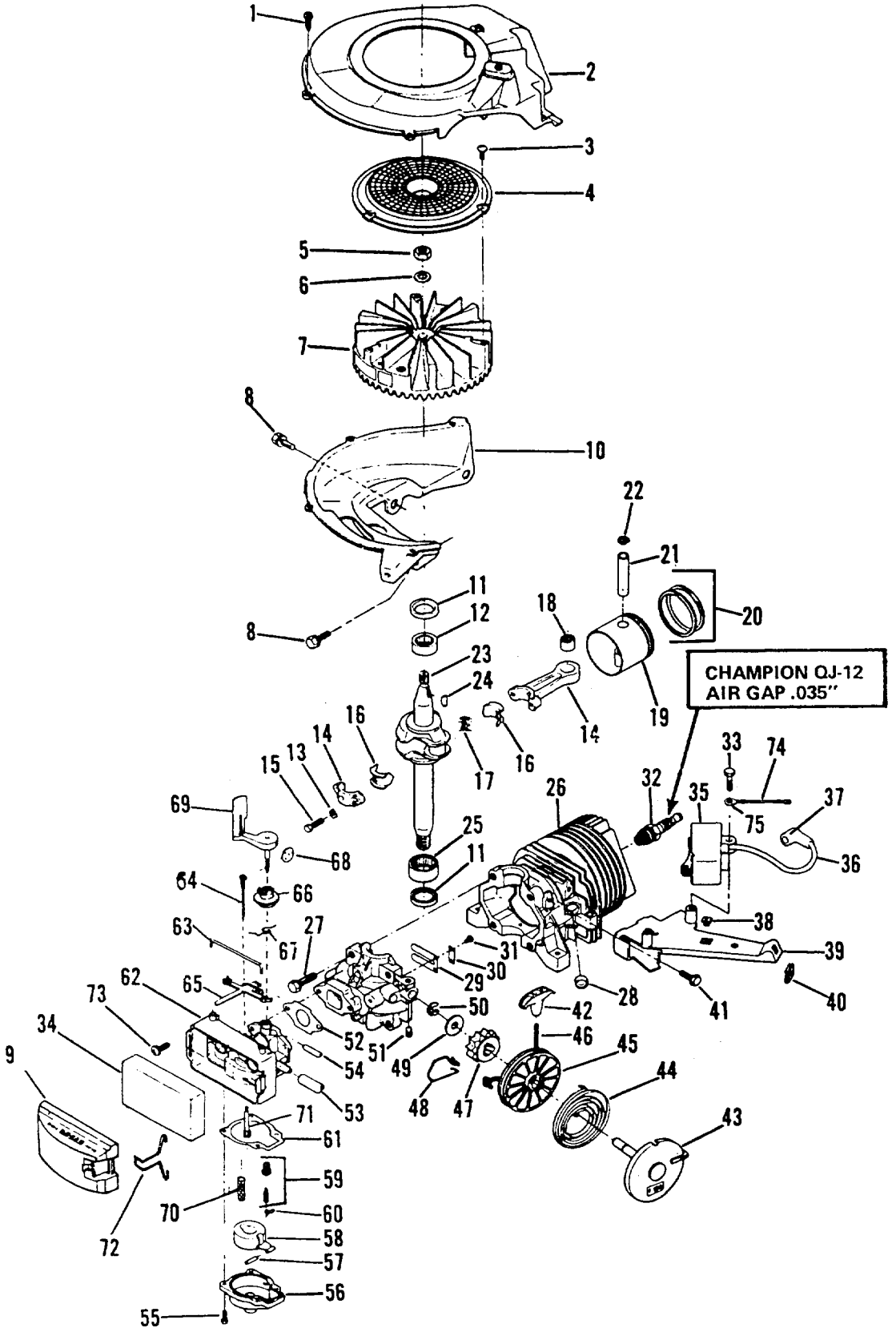
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	610520	Decal - Lawn-Boy	1	53	609005	. Washer	1
2	682626	Air Baffle	1	54	609004	. Retainer	1
3	610001	. Decal - Fuel	1	55	611073	Set Screw - Starter Assy.	1
4	610011	. Decal - Start	1	56	609476	Gasket-Carburetor to C'case Cover	1
5	607310	. Bulb - Primer	1	57	610426	Fuel Line	1
6	607311	. Base - Primer	1	58	609419	Gasket - Gear Box	• 1
7	510371	. Clamp	1	59	608367	Gear	1
8	608027	. Nut - Lock	1	60	608030	Washer - Thrust	1
9	609808	Screw - Baffle to Mount	4	61	681435	Gear Box Assy.	1
10	606537	Screw - Flywheel Screen	3	62	605020	. Oil Seal	1
11	609465	Screen - Flywheel	1	63	608224	. Seal	1
12	130743	Nut - Flywheel	1	64	607708	Driveshaft	1
13	316959	Lockwasher	1	65	609418	Screw - Gear Box	4
14	681431	Flywheel Assy.	1	†	682121	Carburetor & Air Vane Assy.	1
15	609947	Screw	3	66	306552	. Screw Float Chamber	4
16	609608	Mount - Air Baffle	1	67	610416	. Float Chamber	1
17	605020	Oil Seal	2	68	300096	. Pin - Float	1
18	681830	Bearing	1	69	678113	. Float	1
19	307558	Lockplate	2	70	678882	. Float Valve & Seat	1
20	681434	Connecting Rod Assy.	1	71	301996	. . Washer	1
21	603976	. Screw	2	72	603145	. . Clip	1
22	677982	Liner - Split	1	73	602850	. Gasket	1
23	677963	Needle Bearing Set	1	74	609640	. Tube - Primer	1
24	679144	Bearing Assy.	1	75	682249	. Carburetor Body	1
25	681738	Piston & Ring Set	1	76	610801	. Screw - Air Adjustment	1
26	681737	. Ring Set	1	77	301996	. Washer	1
27	606608	Wrist Pin	1	78	610802	. Plug - Nozzle	1
28	303712	Retaining Ring	2	79	607126	. Spring	1
29	609407	Crankshaft	1	80	605522	. Screw	1
30	607199	Key - Flywheel	1	81	610415	. Spring	1
31	681655	Cylinder & C'case Cover Assy.	1	82	610419	. Disc. - Throttle	1
32	609918	. Screw - Cover to C'case	4	83	682122	. Air Vane & Shaft	1
33	609123	. Plug	4	84	610671	. Clamp - Spring	1
34	602588	Reed	1	85	602775	. Screw	2
35	602587	Plate - Reed Hold Down	1	86	607579	. Washer	1
* 36	303761	Screw - Reed to C'case Cover	2	87	610417	. Chamber - Filter	1
37	002792	Spark Plug QJ12	1	88	610658	. Strap - Hold Down	1
38	607526	Screw - C.D. Mounting	2	89	610659	. Bracket - Hold Down	1
39	609642	Bracket - Cable	1	90	605120	. Grommet	1
40	682340	C.D. Ignition Module & Lead Assy	1	91	605119	. Screw	1
†	318535	. Adhesive	A/R	92	607577	. Gasket	2
41	681678	. High Tension Lead	1	93	604274	. Element - Air Filter	1
42	510231	. . Spring Terminal	1	94	607612	. Cover - Air Filter	1
43	605120	Grommet - C.D. Bracket	1	95	604857	Screw - Carburetor Mounting	2
44	609609	Bracket - Ignition Mounting	1	96	608957	Screw - Clip - Cable Casing	1
45	307028	Screw	2	97	608940	Clip	1
46	609477	Handle - Starter	1	98	682599	Cable - Interlock	1
†	681604	Starter Assy.	1	99	609647	Lever - Lockout	1
47	681603	. Cup & Pin Assy.	1	100	302993	Spring - Interlock	1
48	604257	. Spring	1	101	609643	Bolt - Shoulder	1
49	609457	. Pulley	1	102	682514	Switch	1
50	607874	. Rope	1	103	609549	Screw	2
51	609133	. Pinion	1	104	681788	Lead Assy. - Ignition	1
52	609229	. Spring	1	105	609651	. Terminal	1

* "Loctite" used during assembly

† Not Shown

Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

ENGINE GROUP - F101
MODEL 4571



ENGINE GROUP - F101
MODEL 4571

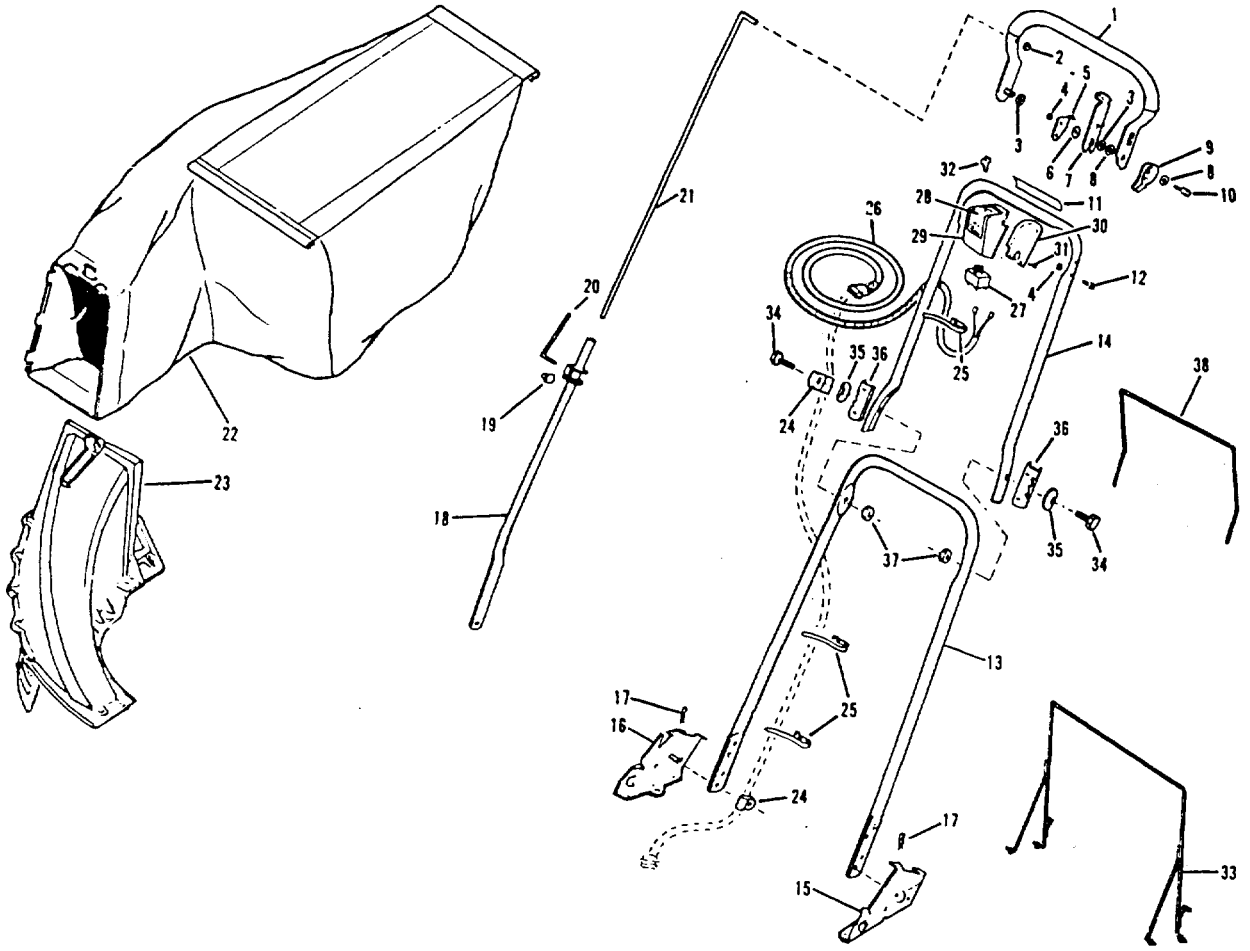
REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	608997	Screw	5	39	609120	Bracket - C.D. Mounting	• 1
2	681651	Air Baffle & Eyelet Assembly	1	40	609475	Clip - "U"	• 1
3	606537	Screw - Flywheel Screen	3	41	307028	Screw	2
4	609465	Screen - Flywheel	1	42	609477	Handle - Starter	1
5	130743	Nut - Flywheel	1	†	681604	Starter Assembly	1
6	316959	Lockwasher	1	43	681603	. Cup & Pin Assembly	1
7	681431	Flywheel Assembly	1	44	604257	. Spring	1
8	609947	Screw	3	45	609457	. Pulley	1
9	610384	Cover - Air Filter	1	46	607874	. Rope	1
10	682225	Base - Shroud	1	47	609133	. Pinion	1
11	605020	Oil Seal	2	48	609229	. Spring	1
12	681830	Bearing - Upper	1	49	609005	. Washer	1
13	307558	Lockplate	2	50	609004	. Retainer	1
14	681434	Connecting Rod Assembly	1	51	611073	Set Screw - Starter Assembly	1
15	603976	Screw	2	52	609476	Gasket-Carburetor to C'case Cover	1
16	677982	Liner - Split	1	53	609639	Fuel Line	1
17	677963	Needle Bearing Set	1	†	682566	Carburetor & Air Vane Assy	1
18	679144	Bearing Assembly	1	54	609640	. Tube - Primer	1
19	681738	Piston & Ring Set	1	55	608850	. Screw - Float Chamber	4
20	681737	. Ring Set	1	56	610416	. Float Chamber	1
21	606608	Wrist Pin	1	57	300096	. Pin - Float	1
22	303712	Retaining Ring	2	58	678113	. Float	1
23	609421	Crankshaft	1	59	681741	. Float Valve & Seat	1
24	607199	Key - Flywheel	1	60	603145	.. Clip	1
25	681831	Bearing - Lower	1	61	602850	. Gasket	1
26	681763	Cylinder & C'case Cover Assy	1	62	611066	. Carburetor Body	1
27	609918	. Screw - Cover to Crankcase	4	63	610165	. Retainer - Speed Control Lever	1
28	609123	. Plug	4	64	682567	. Needle Adjustment	1
29	602588	Reed	1	65	611070	. Speed Control Lever	1
30	602587	Plate - Reed Hold Down	1	66	610834	. Collar	1
* 31	303761	Screw - Reed to Crankcase Cover	2	67	611069	. Spring	1
32	002792	Spark Plug	1	68	609632	. Disc - Throttle	1
33	607526	Screw - C.D. Mounting	2	69	610831	. Air Vane & Shaft	1
34	609493	Element - Air Filter	1	70	611071	. Filter - Carburetor	1
35	682340	C.D. Ignition Module & Lead Assy.	1	71	605140	. Nozzle	1
†	318535	. Adhesive	A/R	72	610383	Retainer - Filter Cover	1
36	681678	. High Tension Lead	1	73	609482	Screw - Carburetor Mounting	2
37	510231	.. Spring Terminal	1	74	681788	Lead Assy. - Ignition	1
38	605120	Grommet - C.D. Bracket	1	75	609651	. Terminal	1

* "Loctite" used during assembly

† Not Shown

Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

HANDLE AND REAR BAGGER GROUP
MODEL R8238AE

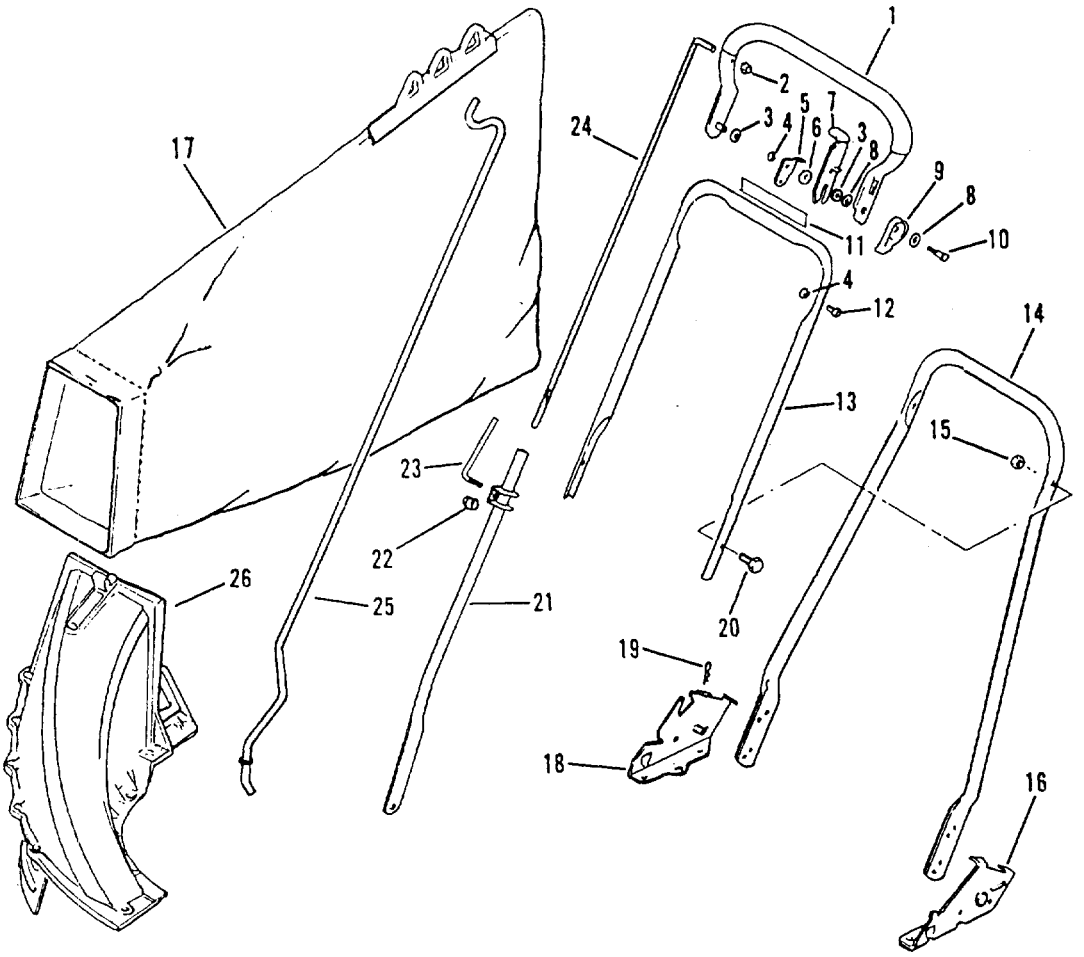


REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	681610	Handle & Grip Assembly	1	20	603699	. Screw	1
2	605546	Palnut	1	21	607660	. Control Rod	1
3	306359	Washer	2	22	681917	Bag & Deflector Assembly	1
4	602315	Nut-Lock	2	23	679487	Chute Assembly	1
5	609689	Stop - Handle	1	24	609604	Clamp	2
6	609460	Washer	1	25	320107	Cable Tie	4
7	609463	Lever - Lockout	1	26	681670	Wire Harness Assy.-Switch	1
8	303254	Washer	2	†	609857	. Spiral Tubing	1
9	609544	Guard-Lever	1	27	681679	Key Switch	1
10	606144	Bolt-Shoulder	1	28	610508	Decal-Switch	1
11	608977	Decal-Neutral	1	29	609730	Housing-Switch	1
12	609461	Screw-Stop	1	30	609039	Retaining Plate & Switch Hsg.	1
13	611113	Handle Section-Bottom	1	31	609022	Screw	3
14	607147	Handle-Center	1	32	609269	Key - Switch	1
15	681781	Bracket-Handle L.H.	1	33	681805	Hanger Assy. - Front	1
16	681780	Bracket-Handle R.H.	1	34	609892	Screw	2
17	605803	Hairpin	2	35	609739	Washer - Curved	2
18	679661	Control Lever Assembly	1	36	609692	Bracket - Rear Hanger	2
19	602992	. Nut	1	37	602315	Nut	2
				38	609691	Hanger - Rear	1

† Not Shown

Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colours.

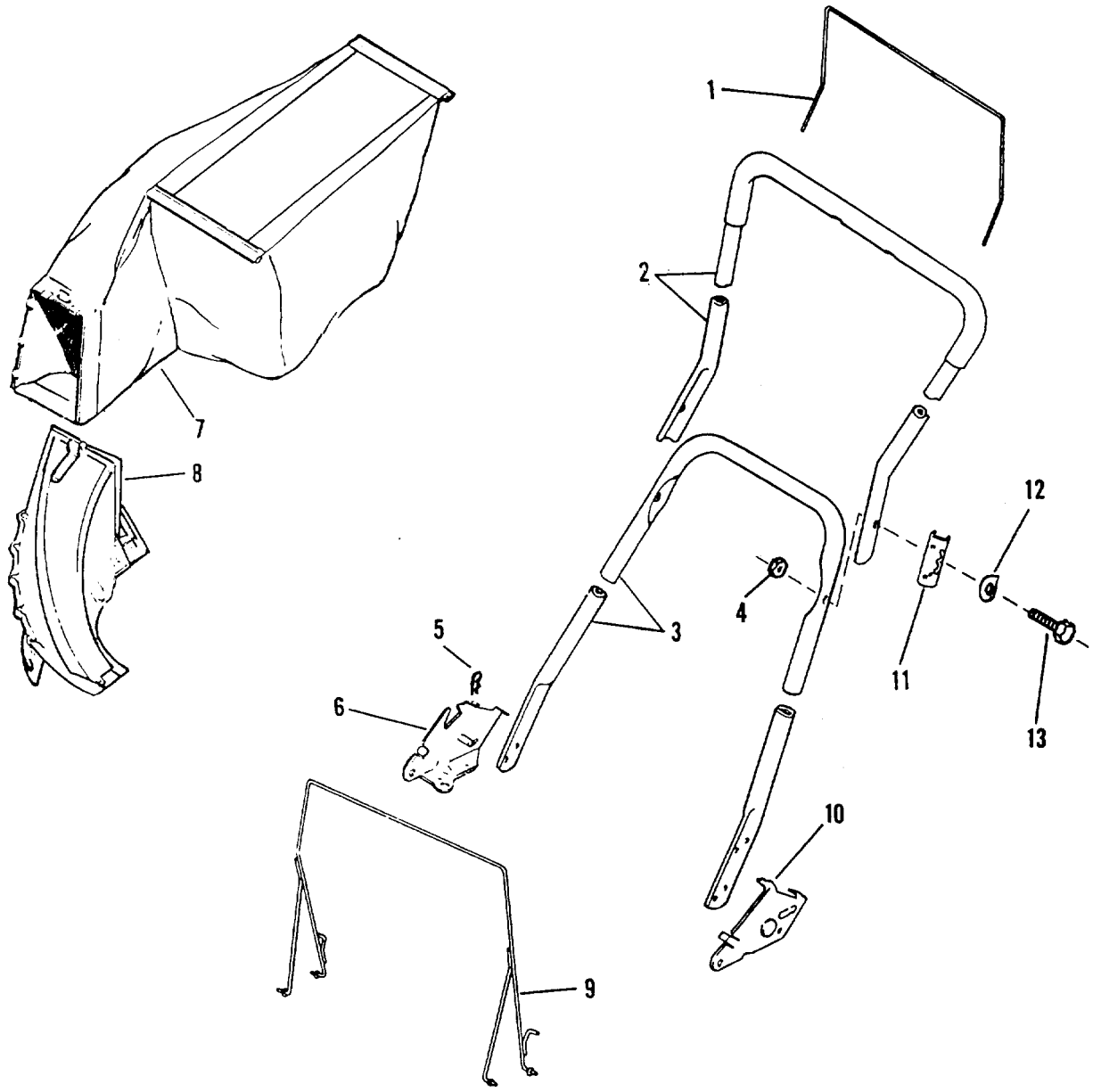
HANDLE AND GRASSCATCHER GROUP
MODEL 8237



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	681610	Handle & Grip Assembly	1	15	602315	Nut	2
2	605546	Palnut	1	16	681781	Bracket - Handle L.H.	1
3	306359	Washer	2	17	681101	Bag Assembly	1
4	602315	Nut - Lock	2	18	681780	Bracket - Handle R.H.	1
5	609689	Stop - Handle	1	19	605803	Hair Pin	2
6	609460	Washer	1	20	609892	Screw	2
7	609463	Lever - Lockout	1	21	679661	Control Lever Assembly	1
8	303254	Washer	2	22	602992	. Nut	1
9	609544	Guard - Lever	1	23	603699	. Screw	1
10	606144	Bolt - Shoulder	1	24	607660	. Control Rod	1
11	608977	Decal	1	25	607561	Rod - Grass Bag	1
12	609461	Screw - Stop	1	26	679487	Chute Assembly	1
13	607147	Handle - Center	1				
14	611113	Handle Section - Bottom	1				

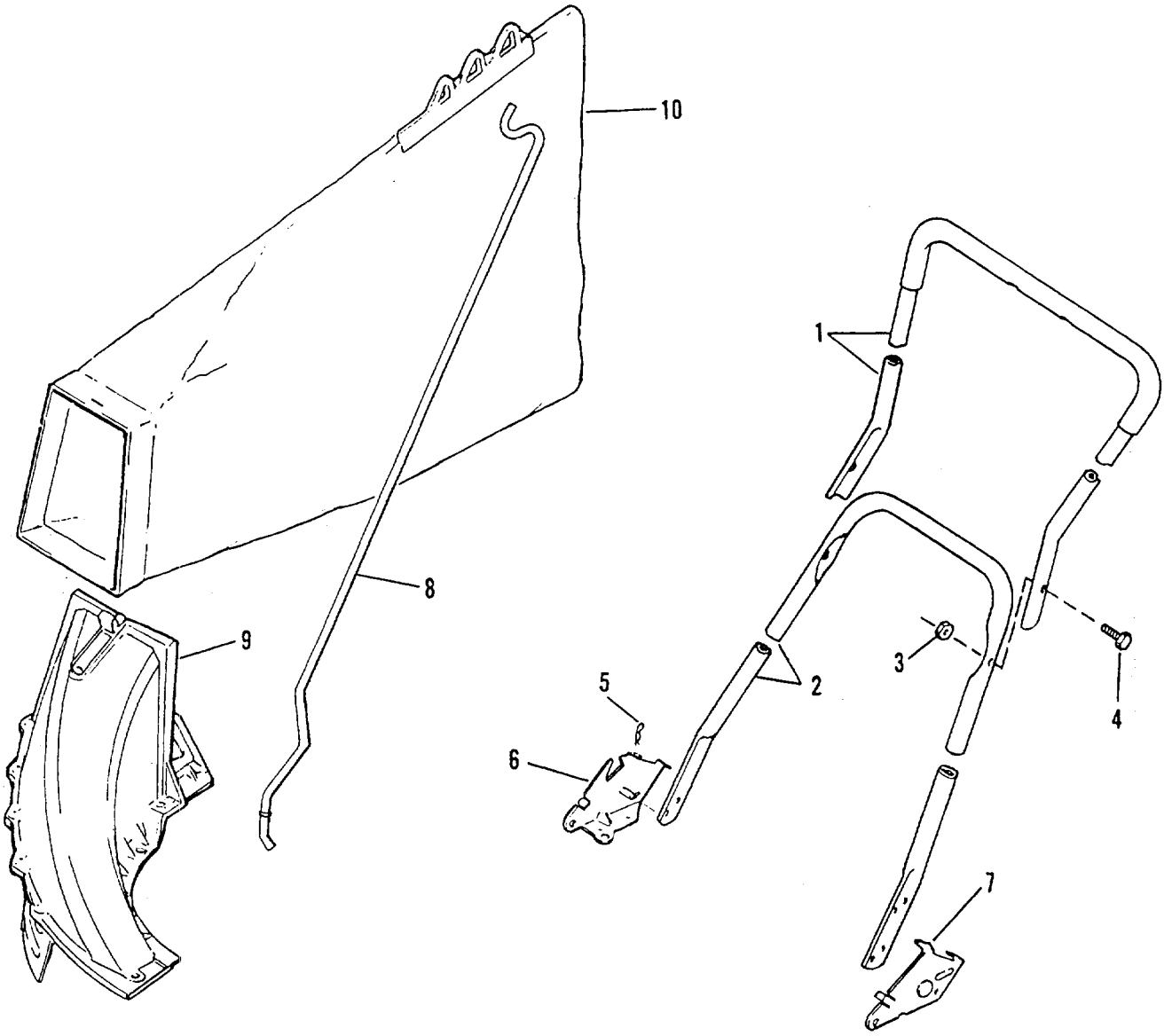
Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colors.

HANDLE AND REAR BAGGER GROUP
MODEL R7268



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	609691	Hanger - Rear	1	8	679487	Chute Assy.	1
2	681840	Top Handle & Grip Assy.	1	9	681805	Hanger Assy. - Front	1
3	611113	Handle Section - Bottom.	1	10	681778	Handle Bracket - L.H.	1
4	602315	Nut.	2	11	609692	Bracket - Rear Hanger	2
5	605803	Hair Pin.	2	12	609739	Washer - Curved	2
6	681779	Handle Bracket - R.H.	1	13	609892	Screw	2
7	681917	Bag & Deflector Assy.	1				

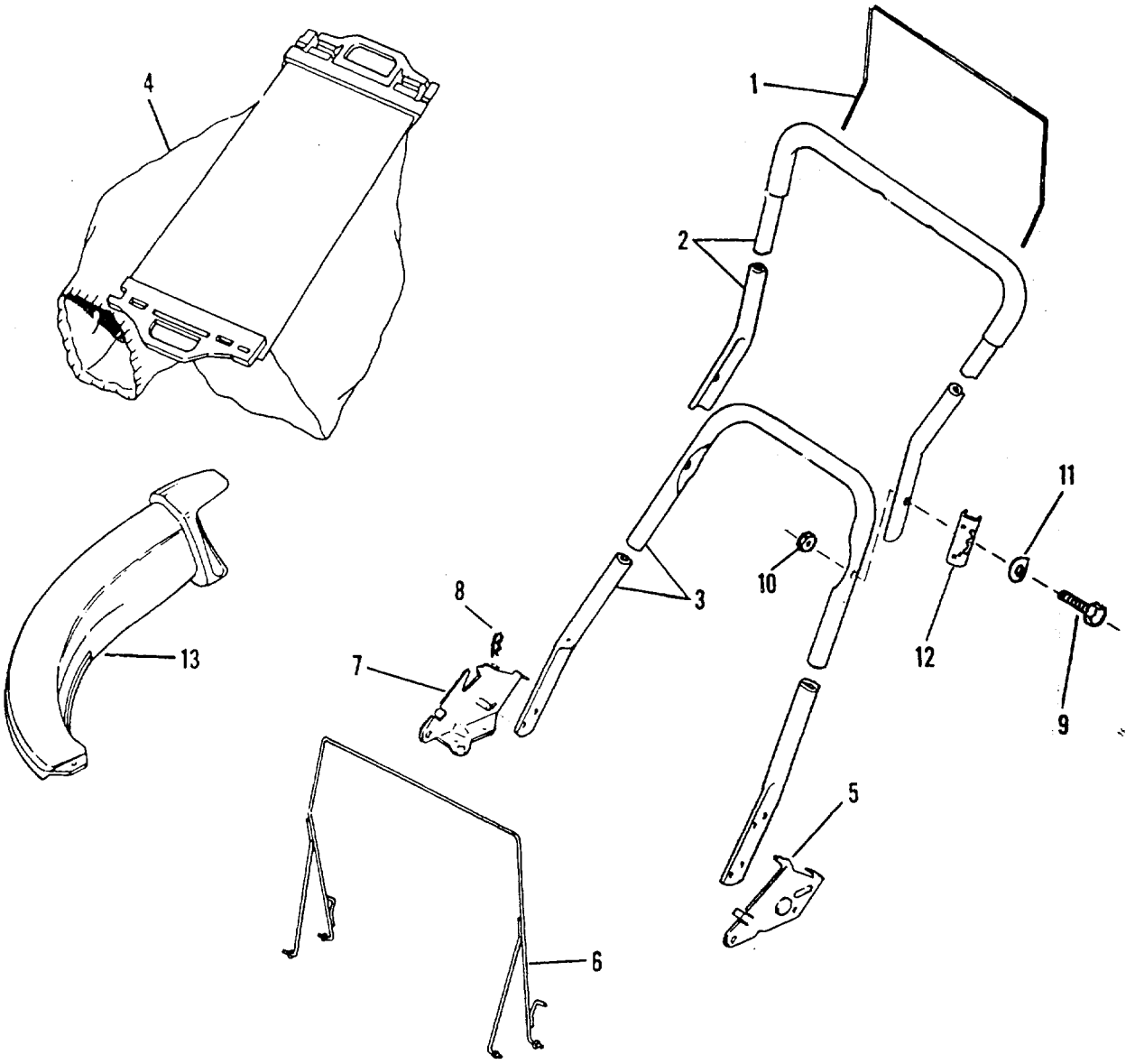
HANDLE AND GRASSCATCHER GROUP
MODELS: 7050, 7150, 7229, 5277, 5247



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	681840	Top Handle & Grip Assembly	1	6	681779	Handle Bracket - R.H.	1
2	611113	Handle Section - Bottom.	1	7	681778	Handle Bracket - L.H.	1
3	602315	Nut.	2	* 8	607561	Rod - Grass Bag.	1
4	609892	Screw	2	* 9	679487	Chute Assembly	1
5	605803	Hair Pin.	2	*10	679966	Bag Assembly	1

* Models 5277 & 7150 Only

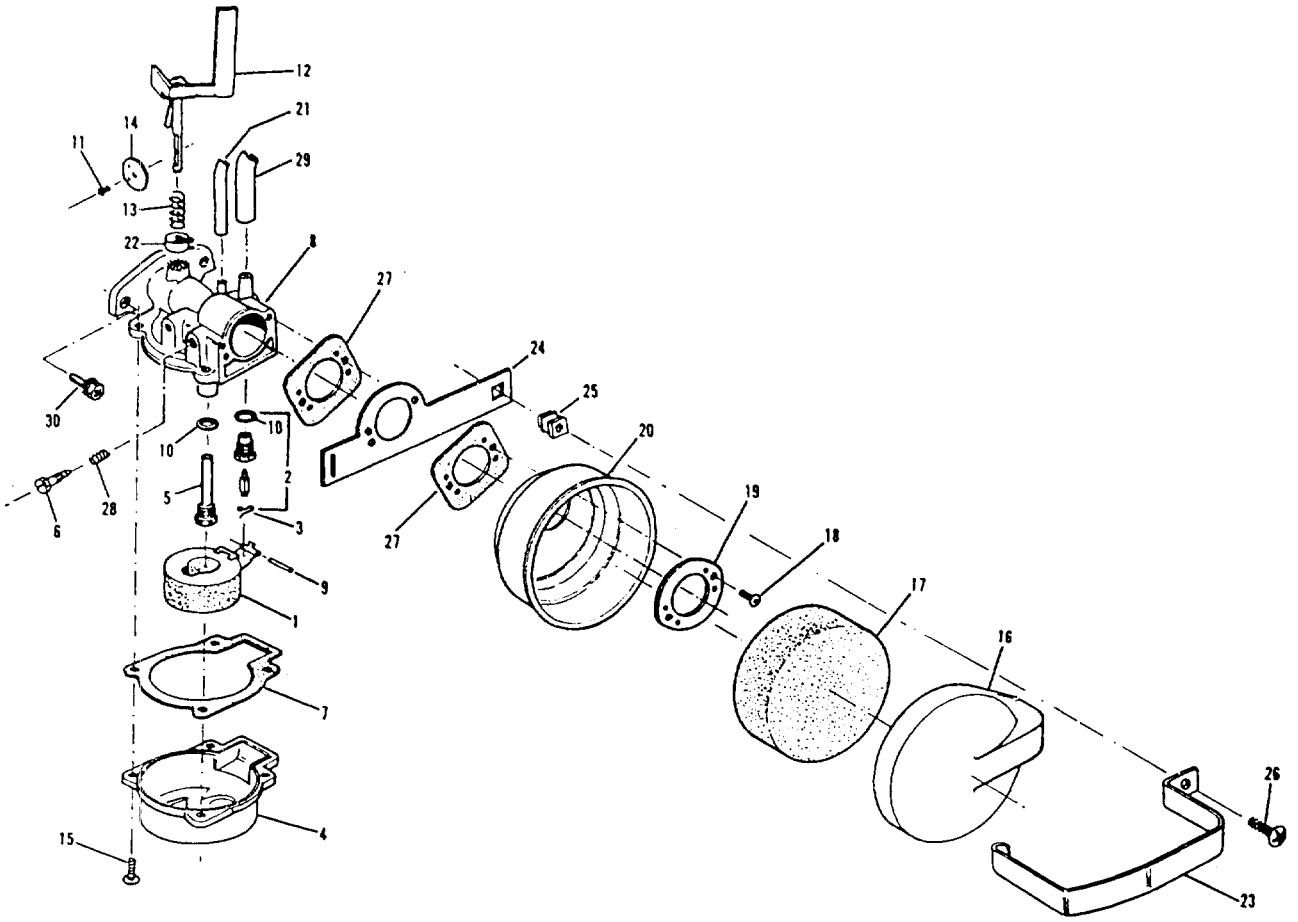
HANDLE AND REAR BAGGER GROUP
MODEL 4571



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	609691	Hanger - Rear	1	8	605803	Lock Pin	2
2	681840	Handle - Upper	1	9	609892	Screw	2
3	611113	Handle - Bottom	1	10	602315	Nut	2
4	681960	Bag & Support Assembly	1	11	609739	Washer - Curved	2
5	681778	Handle Bracket - L.H.	1	12	609692	Bracket - Rear Hanger	2
6	681805	Hanger Assembly - Front	1	13	681969	Chute Assembly	1
7	681779	Handle Bracket - R.H.	1				

Important Note: Painted, plastic, or fiberglass replacement parts may not always be available in matching colors.

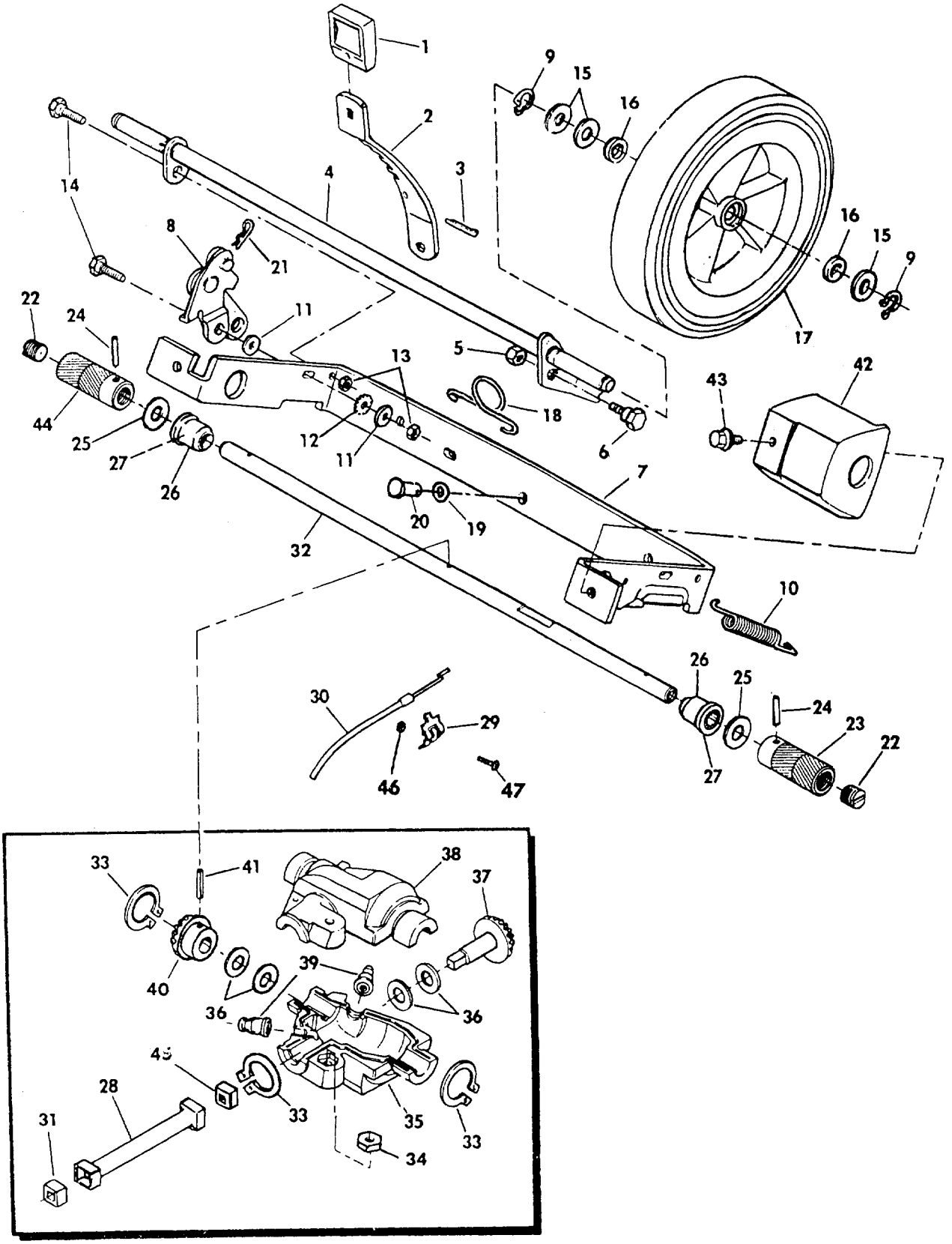
CARBURETOR GROUP
MODELS: 6259, 6280



REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
†	682121	Carburetor Assy.	1	16	607612	. Cap - Air Filter	1
1	678113	. Float & Arm Assy.	1	17	604274	. Element - Air Filter	1
2	678882	. Float Valve Assy.	1	18	602775	. Screw - Air Filter.	2
3	603145	.. Clip Spring	1	19	607579	. Washer - Back Up	1
4	610416	. Float Chamber	1	20	610417	. Chamber - Air Filter.	1
5	610802	. Plug - Nozzle.	1	21	609640	. Primer Tube	1
6	610801	. Screw - Air Adjustment.	1	22	610671	. Clamp - Spring Adj.	1
7	602850	. Gasket - Float Chamber	1	23	610658	. Strap - Hold Down.	1
8	682249	. Carburetor Body	1	24	610659	. Bracket - Hold Down	1
9	300096	. Hinge Pin.	1	25	605120	. Grommet.	1
10	301996	. Washer - Float Seat	2	26	605119	. Screw	1
11	605522	. Screw	1	27	607577	. Gasket.	2
12	682122	. Throttle Shaft.	1	28	607126	. Spring	1
13	610415	. Spring - Throttle Shaft	1	29	610633	Fuel Hose	1
14	610419	. Throttle Disc	1	30	604857	Screw - Carburetor Mtg.	2
15	306552	. Screw - Float Chamber	4				

† Not Shown

DRIVE GROUP
MODELS: R8238AE, 8237



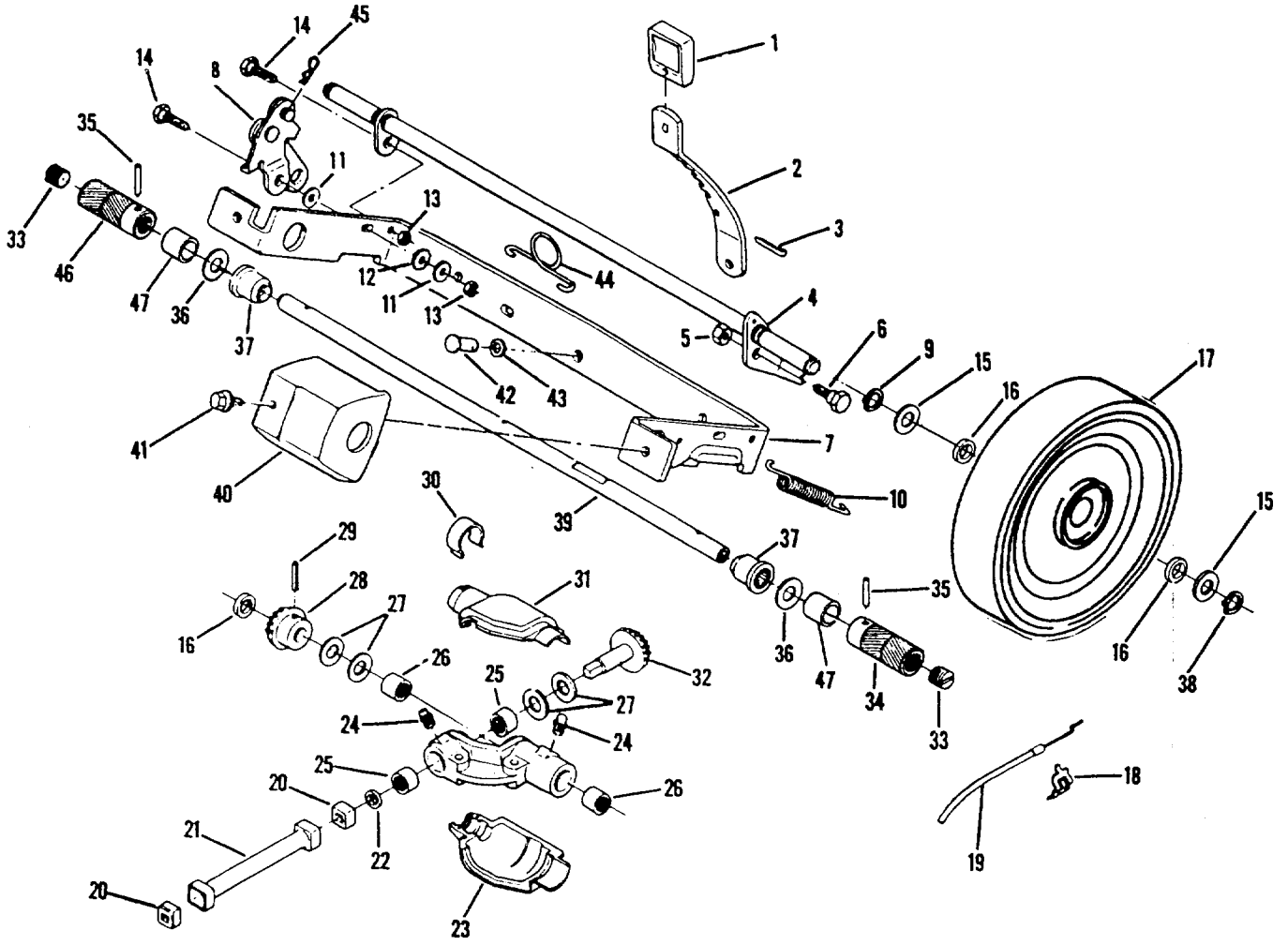
DRIVE GROUP
MODELS: R8238AE, 8237

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	607562	Knob - Rear Height Adjust. Lever. .	1	25	603037	Washer	2
2	607673	Lever - Rear Height Adjust.	1	26	678782	Sleeve & Bearing Assy.	2
3	603036	Cotter Pin	1	27	679144	. Needle Bearing	2
†	681290	Axle Bracket Assy.	1	28	610625	Tube Drive	1
4	681534	. Axle Assy.	1	29	611080	Clip	1
5	602315	. Locknut.	1	● 30	682599	Cable - Starter Interlock	1
6	607665	. Bolt	1	■ 30	682600	Cable - Starter Interlock	1
7	610500	. Bracket - Axle.	1	31	608563	Bushing	1
8	679630	. Clutch Assy.	1	32	682660	Shaft & Gear Assy.	1
9	607676	. Retaining Ring	4	33	611171	. Ring - Retaining	3
10	603003	. Spring	1	34	602315	. Locknut.	1
11	603093	. Washer.	2	35	611170	. Gear Box - Lower	1
12	603123	. Lockwasher	1	36	608030	. Washer.	4
13	602201	. Stop Nut	2	37	610687	. Gear - Driven	1
14	602984	. Bolt	2	38	611169	. Gear Box - Upper.	1
15	605256	Washer (See Note No. 1)	7	39	610153	. Zerk Fitting	2
16	605255	Washer - Felt	4	40	610688	. Gear Drive	1
17	679516	Wheel - Rear.	2	41	311866	. Roll Pin.	1
18	605802	Spring - Height Adjustment.	1	42	607767	Guard Roller	2
19	606116	Spring Washer.	1	43	607783	Screw - Sems	2
20	606115	Pin - Rear Height Adjust. Lever	1	44	610845	Drive Roller - R.H.	1
21	603019	Lock Pin	1	45	608563	Bushing	1
22	602926	Plug	2	†	610644	O-Ring - Drive Tube.	2
23	610844	Drive Roller - L.H.	1	46	311505	Nut.	1
24	606013	Pin - Spiral	2	47	611083	Screw	1

● Used on Model 8237 Only
■ Used on Model R8238AE Only
† Not Shown
Note No. 1 - Space washer on either side of rear wheels so that centre of tread on rollers line up with centre of tire.

Important Note: Painted, plastic, fiberglass replacement parts or wheels may not always be available in matching colours.

DRIVE GROUP
MODEL 8401



DRIVE GROUP
MODEL 8401

REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.	REF. NO.	PART NO.	NAME OF PART	QTY. PER ASSY.
1	607562	Knob - Rear Height Adjust. Lever. .	1	24	603615	. Zerk Fitting	2
2	607673	Lever - Rear Height Adjust	1	25	610804	. Needle Bearing	2
3	603036	Cotter Pin	1	26	608286	. Needle Bearing	2
†	682139	Axle Bracket Assembly.	1	27	608030	Washer	4
4	682140	. Axle Assembly	1	28	610688	Gear Drive	1
5	602315	. Locknut.	1	29	311866	Roll Pin.	1
6	607665	. Bolt	1	30	608292	Clamp.	2
7	610500	. Bracket - 21" Axle.	1	31	608289	Cover - Gear Top.	1
8	679630	. Clutch Assembly	1	32	610687	Gear - Driven	1
9	607676	. Retaining Ring	2	33	602926	Plug	2
10	610437	. Spring	1	34	610440	Drive Roller - L.H..	1
11	603093	. Washer.	2	35	610686	Pin - Groove	2
12	603123	. Lockwasher	1	36	608030	Washer	2
13	602201	. Stop Nut	2	37	681904	Sleeve & Bearing Assembly	2
14	602984	. Bolt	2	38	607676	Retaining Ring	2
15	605256	Washer (See Note No. 1).	5	39	682138	Shaft.	1
16	605255	Washer	1	40	610428	Guard - Roller.	2
17	682131	Wheel - Rear.	2	41	607783	Screw - Sems	2
18	611080	Clip	1	42	606115	Pin - Rear Height Adjust. Lever . . .	1
19	681667	Cable - Starter Interlock	1	43	606116	Spring Washer.	1
20	608563	Bushing	2	44	605802	Spring - Height Adjust.	1
21	610625	Tube - Drive.	1	45	603019	Lock Pin	1
22	610644	"O" Ring - Spacer	A/R	46	610441	Drive Roller - R.H..	1
23	608291	Cover - Gear Bottom	1	47	611166	Spacer.	2
†	679699	Bracket & Bearing Assembly	1				

† Not Shown

Note No. 1 - Space washers on either side of rear wheels so that centre of tread on rollers line up with centre of tire. One washer is used next to bolt head on front wheels.

Important Note: Painted, plastic, fiberglass replacement parts or wheels may not always be available in matching colours.

LAWN-BOY GRASSCATCHER ASSEMBLIES
1970 thru 1982

MODEL and YEAR	GRASSCATCHER ASSY.	TYPE OF BAG	COLOUR OF CHUTE
1970			
Deluxe 5269, 7260, 7221, 19" & 21" 5239, 8229	681700	•	Green
Commercial - 6252	681700	•	Green
Super Commercial - 6275	679976	†	...
Deluxe 18" - 3056	Not Available	...	...
Electric 18" - 3601	Not Available	...	...
Electric 19" - 5601	681700	•	Green
1971			
Deluxe 19" & 21" 5269, 5239 7260, 7221, 8229A	681700	•	Green
Deluxe 18"	Not Available	...	...
Commercial - 6252	681700	•	Green
Super Commercial - 6275	679976	†	...
1972			
Deluxe 19" & 21" Pushmowers 5239A, 5269A, 7221A, 7260A	681700	†	Green
Deluxe 21" Auto-Mower 8229B	681700	•	Green
CD 19" & 21" - 5270, 5240, 7261, 7222, 8230	681700	•	White
Commercial - 6253	681700	†	Green
Super Commercial - 6275	679976	†	Green
Deluxe 18" - 3057	Not Available	..	...
1973			
Deluxe 19" & 21" - 5239B, 5269B, 7221B, 7260B, 8229C	681700	†	Green
CD 19" & 21" - 5241, 7223, 7262, 5271, 8231	681700	•	White
Commercial - 6254	681700	†	Green
Super Commercial - 6276	679976	†	...
Deluxe 18" - 3058	Not Available	...	....
1974			
Deluxe 19" & 21" - 5239C, 5269C, 7221C, 7260C, 8229DV, 5023	681700	†	Green
CD 19" & 21" - 5242, 7224, 7263, 5272, 8232	681700	•	White
Commercial - 6254	681700	†	Green
Super Commercial - 6276	679976	†	...
1975			
Deluxe 19" & 21" - 5239D, 5024, 5269D, 7221D, 7260D, 8252	681700	†	Green
CD 19" & 21" - 5243, 7225, 7264, 5273, 8233	681700	•	White
Commercial - 6255	681700	†	Green
Super Commercial - 6277	679976	†	....
1976			
Deluxe 19" & 21" - 5239F, 5269F, 7221F, 7260F, 8253, 5024	681700	†	Green
CD 19" & 21" - 5244, 5274, 7226, 7265, 8234	681700	•	White
Commercial - 6255	681700	†	Green
Super Commercial - 6277	679976	†	....
1977 - 1978			
Deluxe 19" & 21" - 5239G, 5269G, 7221G, 7260G, 8255, 5124	681700	†	Green
CD 19" & 21" - 5245, 5275, 7227, 7266, 8235	681700	•	Green
Commercial - 6255	681700	†	Green
Super Commercial - 6277	679976	†	.....
1979			
Deluxe 19" & 21" -5239G, 5269G, 7221G, 7260G, 8256, 5124	681700	†	Green
Commercial 6256	681700	†	Green
Super Commercail 6279	679976	†	....
4530 Grass Bag	681936	†	Green

Note: 681341 and 681340 are interchangeable.

Note: For 1980 thru 1982 Models, refer to advertising brochure.

• Polypropylene

† Polyester